



sotvic

motoréducteur/gear box



Z.I. Route du Barrage
07250 Le Pouzin - FRANCE



Spécialiste du motoréducteur

Depuis 1991, Sotic conçoit, fabrique et commercialise des solutions de transmission de puissance, d'entraînement et d'automatisation : moteur, réducteur, motoréducteur, variateur mécanique de vitesse et variateur de fréquence. Ce savoir-faire nous permet d'occuper aujourd'hui une place reconnue sur le marché, et dans tous les domaines d'activité : Agro-alimentaire, pharmaceutique, industriel, logistique, nucléaire, cosmétique.

Service : disponibilité & interchangeabilité

Avec près de 200 000 combinaisons en stock, nous proposons une polyvalence totale, des assemblages modulaires et des solutions interchangeables à de nombreuses marques. Cette disponibilité des produits ainsi que notre implantation française permet de garantir un service et un délai optimisés.

Solutions : réactivité & innovation

Aujourd'hui, forte de son expérience dans le choix et la définition du moteur, du motoréducteur et des organes de transmission, l'équipe Sotic analyse vos besoins et vous apporte conseil et assistance avec des devis sous 24 heures. La solution technique proposée optimise le système mécanique de l'ensemble en apportant des gains énergétiques significatifs : moteurs à haut rendement IE2 et IE3, vitesse variable et pilotage électronique.

A Specialist of the Gearbox

Since 1991, SOTIC has been designing, manufacturing and selling solutions in power transmission: electric motor, gearbox, gear motor, speed variator and frequency inverter. This know-how enables us to occupy today a well-established position on the market, and in all sectors of activity: food industry, pharmaceutical, industrial, logistics, nuclear, cosmetics.

Service: availability and interchangeability

With more than 200000 combinations in our warehouse, SOTIC is offering a complete adaptability, modular assembling and interchangeable solutions to many brands.

Solutions: reactivity and innovation

Strengthened by its long experience in the choice and definition in the power transmission, the SOTIC team will analyze your needs and will bring you advice and assistance within 24 hours, with a continuous concern for innovation: IE2 and IE3 high efficiency motors, variable speed, electronic control.





Angletech-Gear

Helical bevel gearboxes
Réducteurs couple conique

1



Rightangle-Gear

Worm gearboxes
Réducteurs roue et vis forme ronde

2



Square-Gear

Square worm gearboxes
Réducteurs roue et vis forme carrée

3



Hightech-Gear

S series square worm gearboxes
Réducteurs roue et vis série S

4



One Step-Gear

One step gearboxes
Pré-couples de réduction

5



Coaxial-Gear

Aluminium gearboxes
Réducteurs coaxiaux aluminium

6



Coaxial-Gear

Cast iron gearboxes
Réducteurs coaxiaux fonte

7



Compact-Gear

Shaft mounted gearboxes
Réducteurs à axes parallèles

8



Stainless steel-Gear Worm gearboxes

Full stainless steel worm gearboxes
Réducteurs roue et vis inox

9



Stainless steel-Gear One Step gearboxes

Full stainless steel worm gearboxes
Pré-couple de réduction inox

10



Stainless steel-Gear Coaxial gearboxes

Full stainless steel coaxial gearboxes
Réducteurs coaxiaux inox

11

Aluminum and cast iron helical bevel gearbox

A modular and compact product
Very energy efficient drive

Removable inspection cover

Allows periodic inspection of gearing during routine maintenance

Gears

Hardened and ground gears

Alloy housing

Is vacuum impregnated (MIL-STD 276) for protection and sealing. No secondary finish required but readily accepts paint.

Oil seals

Two oil seals on request

Single-piece aluminum

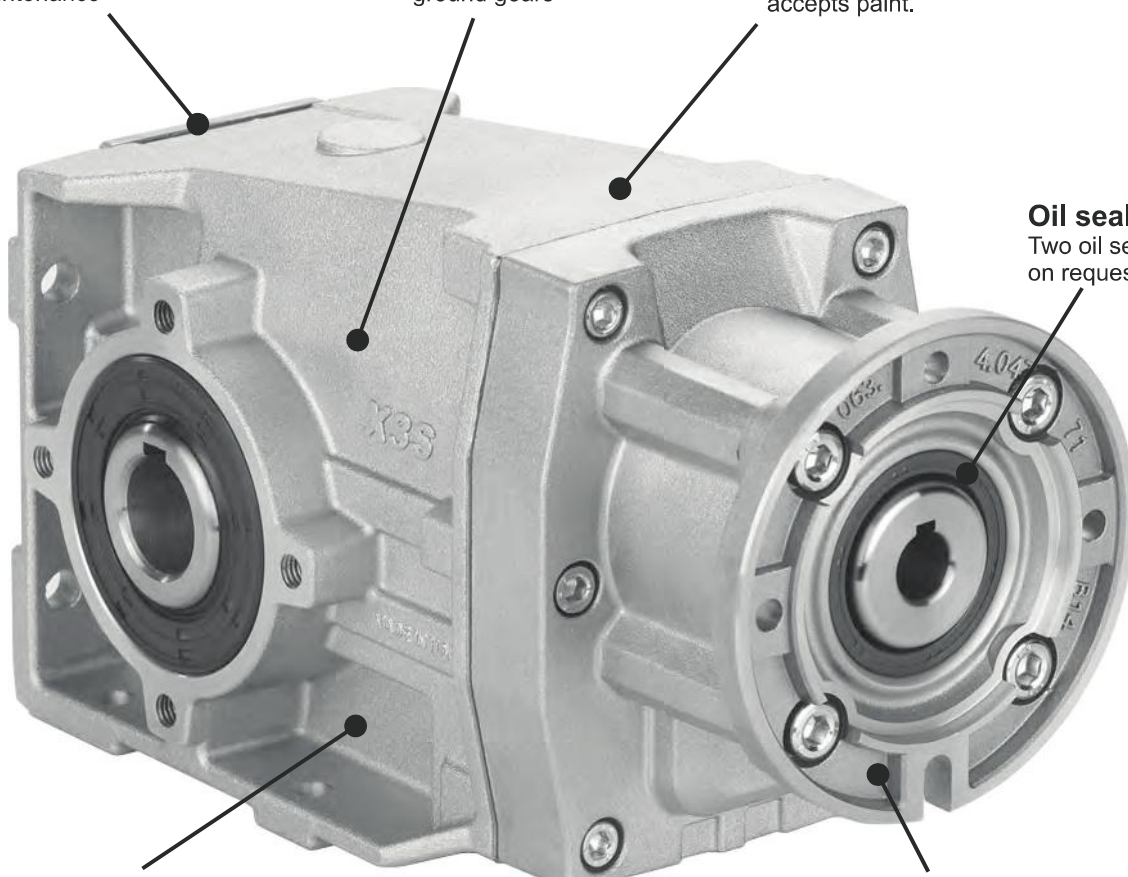
Combines light weight with high tensile strength. Precision machined for alignment of bearings and gearing

Flange

Fully modular to IEC and Compact integrated motor. NEMA C flange

Cast Iron housing

With high tensile strength. Precision machined for alignment of bearings and gearing



Specific type datasheet on page...

On page / A pagina / Auf Seite / À la page / En la página



Types / Tipi
Typen / Types
Tipos

1-7	1-9	1-11	1-13	1-15	1-17	1-19	1-21	1-23
X22S 50Nm	X32S 90Nm	X33S 100Nm	X42A 150Nm	X43A 160Nm	X52A 250Nm	X53A 250Nm	X62A 410Nm	X63A 410Nm

On page / A pagina / Auf Seite / À la page / En la página



Types / Tipi
Typen / Types
Tipos

1-25	1-27	1-29	1-31
113C 675Nm	114C 675Nm	133C 1000Nm	134C 1000Nm

1

Type - Tipo - Typ
Type - Tipo

Size - Grandezza - Größe
Taille - Tomaño

Mounting - Montaggio
Montage - Fixation
Tipo de montaje

Rapporto - Ratio
Untersetzung - Reduction
Relacion

Output shaft - Albero uscita
Ausgangsflansch
Arbre de sortie
Brida en solida

M

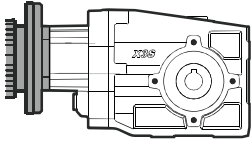
X22S

C

4.83

A

Helical-bevel gear
Riduttori ortogonali



With IEC motor

M

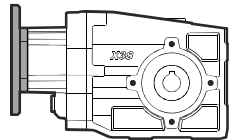
2 Stages
Riduzioni
Stufen
Trains
Etapas

3 Stages
Riduzioni
Stufen
Trains
Etapas

Aluminum
Alluminio
Aluminium
Aluminium
Aluminio

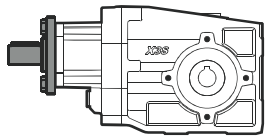
X22S
X32S
X42A
X52A
X62A

X33S
X43A
X53A
X63A



With motor flange

P



With male input shaft

R

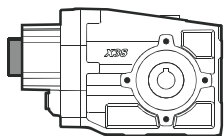
3 Stages
Riduzioni
Stufen
Trains
Etapas

4 Stages
Riduzioni
Stufen
Trains
Etapas

Cast Iron
Ghisa
Grauguss
Fonte
Fundicion

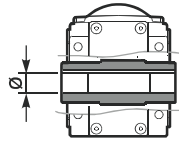
113C
133C

114C
134C



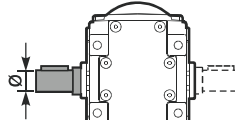
Modular base

B



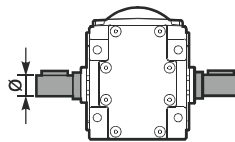
Hollow output shaft

C



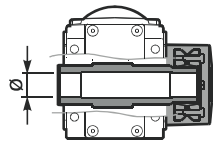
Single output shaft

A



Double output shaft
only for 113/4C and 133/4C

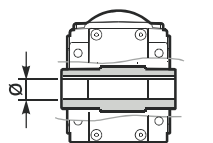
B



Shrink Disk
(only on the DX side)

D

Only on request for Q.ty
A richiesta per quantità
For 113/4C and 133/4C
is not available.



Stainless steel hub

I

Stainless steel hub
Mozzo in acciaio Inox
Edelstahlhohlwelle
Moyeu en acier Inox
Nucleo corona de
acero Inox

Only on request for Q.ty
A richiesta per quantità

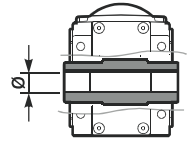
See technical
data table

Vedi tabella dati
tecnici.

Technisches
Datenblatt
beachten

Voir Tableau données
techniques

Ver tabla datos
técnicos



→ STANDARD

Hollow output shaft

X22S

A ⇔ $\varnothing 18$

B → $\varnothing 20$

X32S X33S

B → $\varnothing 20$

C ⇔ $\varnothing 25$

X42A X43A

C → $\varnothing 25$

D ⇔ $\varnothing 30$

X52A X53A

D → $\varnothing 30$

E ⇔ $\varnothing 35$

X62A X63A

E → $\varnothing 35$

F ⇔ $\varnothing 40$

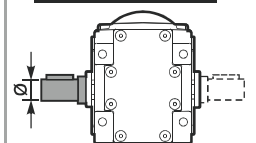
113C 114C

F ⇔ $\varnothing 40$

G → $\varnothing 42$

133C 134C

H → $\varnothing 45$



Single and double
output shaft

I X22S ⇔ $\varnothing 20$

X32/3S ⇔ $\varnothing 25$

L X32/3S ⇔ $\varnothing 25$

X42/3A ⇔ $\varnothing 25$

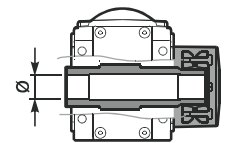
M X52/3A ⇔ $\varnothing 30$

N X62/3A ⇔ $\varnothing 35$

O 113/4C ⇔ $\varnothing 42$

P 133/4C ⇔ $\varnothing 45$

Double output shaft is
available only for 113/4C
and 133/4C



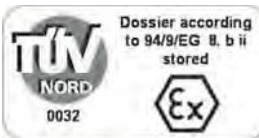
Shrink Disk

U X22S ⇔ $\varnothing 20$

Q X42/3A ⇔ $\varnothing 30$

R X52/3A ⇔ $\varnothing 35$

S X62/3A ⇔ $\varnothing 40$



Dossier according
to 94/9/EG II, b ii
stored

On request we can deliver our products according to the ATEX
A richiesta possiamo fornire i nostri prodotti secondo le normative ATEX
Auf Anfrage können wir unsere Produkte den Richtlinien ATEX entsprechend liefern
Sur demande nos produits peuvent se conformer à la réglementation ATEX
A pedido, se pueden enviar nuestros productos de acuerdo con las normas ATEX.

Type - Tipo - Typ
Type - Tipo

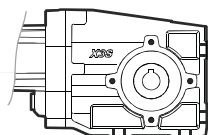
Output flange - Flangia di uscita
Ausgangs Flansch
Bride de sortie - Brida en salida

Motor size - Grandezza motore
Motor Grösse
Grandeur moteur - Tamaño motor

Terminal box position
Posizione morsettiere
Klemmkastenlage
Position boîte à bornes
Posición caja de bornes

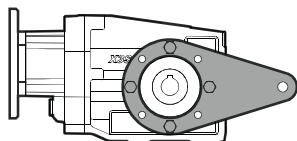
Mounting position
Posizione montaggio
Einbaulage
Position de montage
Position de montaje

BR



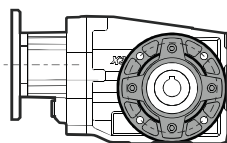
FB

Forma base
Universal



BR

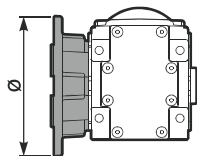
Braccio d reazione
Reaction arm



-F

Flangia uscita
output flange

N



N Senza flangia
Without flange

X22S

0 → ø110

1 → ø120

X32S X33S

1 → ø120

2 → ø160

X42-3A X52-3A
X62-3A

2 → ø160

3 → ø200

4 → ø250

113C 114C

C → ø280

L → ø280

133C 134C

C → ø320

-O

Standard motor flange
Flangia motore standard



B5

-A=56
(ø120)

-B=63
(ø140)

-C=71
(ø160)

-D=80
(ø200)

-E=90
(ø200)

-F=100÷112
(ø250)

-G=132
(ø300)

B14

-O=56
(ø80)

-P=63
(ø90)

-Q=71
(ø105)

-R=80
(ø120)

-T=90
(ø140)

-U=100÷112
(ø160)

-V=132
(ø200)

Input shaft type R / Tipo R



X22S X33S
X43A

-1 → ø14

X32S X42A
X53A X63A
114C 134C

-2 → ø19

X52A X62A
113C 133C

-3 → ø24

Input model base bore
Foro entrata standard



X22S X33S
X43A

-Z → ø9
(56B5)

-0 → ø11
(63B5)

-1 → ø14
(71B5)

X52A X62A
113C 133C

-2 → ø19
(80B5)

-3 → ø24
(90B5)

-4 → ø28
(100B5)

-1 → ø14
(71B5)

-2 → ø19
(80B5)

-3 → ø24
(90B5)

→
STANDARD

B

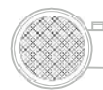


A



B

STANDARD

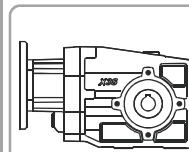


C



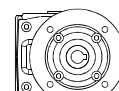
D

B3

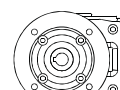


B3

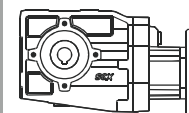
STANDARD



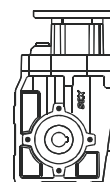
B6



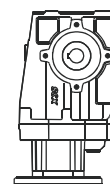
B7



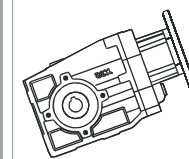
B8



V5



V6



V8

Specify only for
vertical positions

Specificare solo per
posizione verticale

1

POTENZA RICHIESTA / REQUIRED POWER / ERFORDERLICHE LEISTUNG / PUISSANCE NECESSAIRE / POTENCIA NECESARIA

Lifting / sollevamento / hubantriebe / levage / elevación $P [KW] = \frac{M [Kg] \cdot g [9.81] \cdot v [m / s]}{1000}$

Rotation / rotazione / drehung / rotation / rotacion $P [KW] = \frac{M [Nm] \cdot n [rpm]}{9550}$

Linear movement / traslazione / linearbewegung / translation / translacion $P [KW] = \frac{F [N] \cdot v [m / s]}{1000}$

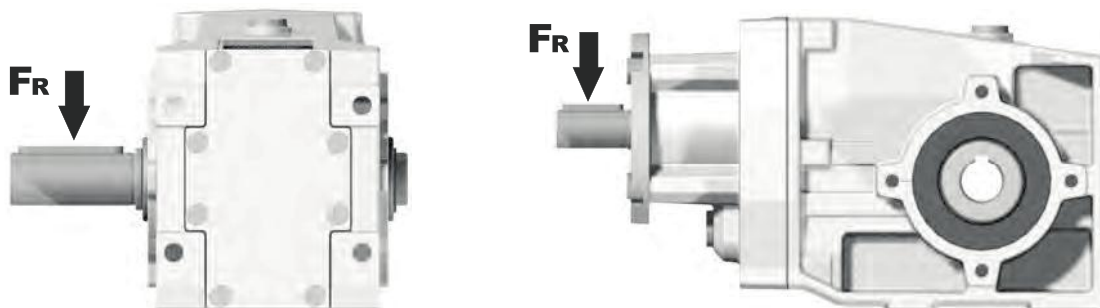
TORQUE / COPPIA / DREHMOMENT / COUPLE / PAR

$$M [Nm] = \frac{9550 \cdot P[KW]}{n [rpm]}$$

$$M [lb in] = \frac{63030 \cdot P[HP]}{n [rpm]}$$

RADIAL LOADS / CARICHI RADIALI / RADIALE - UND AXIALLASTEN / CHARGES RADIALES / CARGA RADIAL Y AXIAL

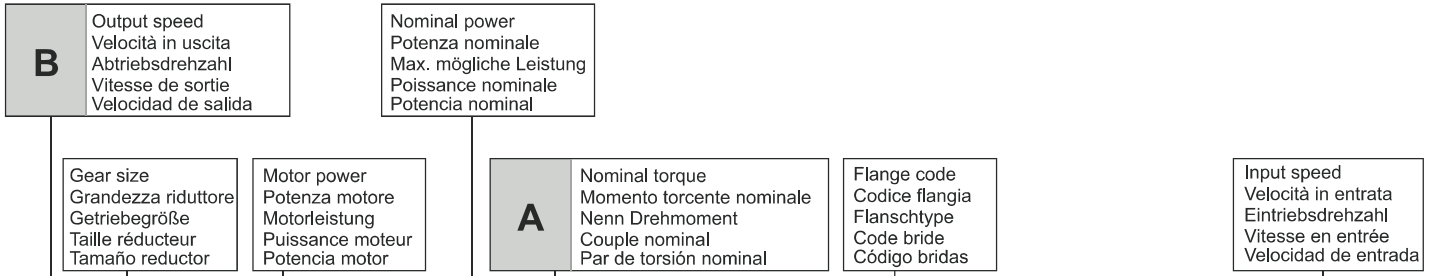
- Radial load generated by external transmissions keyed onto input and/or output shafts.
- Forza radiale generata da organi di trasmissione calettati sugli alberi di ingresso e/o uscita.
- Belastungen der Antriebs- bzw. Abtriebswellen durch von aussen eingebrachte Radiallasten.
- Charge radiale générée par la transmissions calés sur les entrées et / ou des arbres de sortie
- Cargas radiales, generada por transmisiones externas, aplicadas sobre los ejes de entrada y/o salida



	$F_R [N] = \frac{M [Nm] \cdot 2000}{d [mm]} \cdot f_k$	$F_R [N] = \frac{M [lb in] \cdot 8.9}{d [in]} \cdot f_k$
M	Momento torcente / Output torque / Abtriebsdrehmoment / Couple / Par torsion	
d	Diametro primitivo / Diam. of driving element / Durchmesser der Abtriebseinheit / Diamètre primitif / Diámetro primitivo	
f_k	Coefficiente di trasformazione / Factor / Faktor / Coefficient de transmission / Coeficiente de transmisión 1.15 Ingranaggi / Gearwheels / Zahnrad / Engrenage / Engranaje 1.25 Catena / Chain sprockets / Antriebskette / Chaîne / Cadena 1.75 Cinghia Trapezoidale / Narrow v-belt pulley / Keilriemen / Courroie trap. / Correa trapezoidal 2.50 Cinghia piatta / Flat-belt pulley / Flachzahnriem. / Courroie crantée / Correa plana	

- If your application requires higher radial loads, contact our technical office. Higher load may be possible.
- Nel caso la vostra applicazione richieda carichi radiali superiori consultare il nostro ufficio tecnico, valori maggiori possono essere accettati.
- Wenn Ihre Anwendung höhere Radialbelastungen erfordert, so wenden Sie sich bitte an unser technischen Büro.
- Si votre application demande des charges radiales supérieures, s'adresser à notre bureau technique.
- En el caso en que una aplicación exija una carga radial superior a la especificada en el catálogo, consultar a nuestra oficinas técnica.

How to select a gearbox / Come selezionare un riduttore / Wie wählt man ein Getriebe
Comment sélectionner un réducteur / Cómo seleccionar un reductor



X22S Angletech Gear **50Nm** Rating - Aluminum
HELICAL-BEVEL GEARBOXES

QUICK SELECTION / Selezione veloce The dynamic efficiency is **0.96** for all ratios **input speed (n_i) = 1400 min⁻¹**

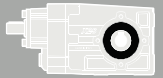
Output Speed n ₂ [min ⁻¹]	Ratio i	Motor power P _{1M} [kW]	Output torque M _{2M} [Nm]	Service factor f.s.	Nominal power P _{1R} [kW]	Nominal torque M _{2R} [Nm]	Available B5 motor flanges		Available B14 motor flanges			Output Shaft 	Ratios code
							B	C	O	P	Q		
289.7	4.83	0.37	11.7	2.6	0.95	30			C	C		289	01
189.2	7.40	0.37	17.9	1.7	0.62	30			C	C		287	02
146.2	9.58	0.37	23.2	1.7	0.64	40			C	C		199	03
127.5	10.98	0.37	26.6	1.7	0.63	45			C	C		179	04



Type of load and starts per hour Tipo di carico e avviamenti per ora		Oper. hours per day Ore di funz. giorn.		
		3 h	10 h	24 h
Continuous or intermittent appl. with start / hour Applicazione cont. o interm. con n.ro operazioni/ora	Uniform / Uniforme	0.8	1	1.25
	Moderate / Moderato	1	1.25	1.5
	Heavy / Forte	1.25	1.5	1.75
Intermittent application with start / hour Applicazione intermittente con n.ro operazioni/ora	Uniform / Uniforme	1	1.25	1.5
	Moderate / Moderato	1.25	1.5	1.75
	Heavy / Forte	1.5	1.75	2.15

D	Motor flange available Flange disponibili Erhältliche Motorflansche Bridas disponibles Bridas disponibles	
B)	Mounting with reduction ring Montaggio con boccia di riduzione Reduzierhülsen Montage avec douille de réduction Montaje con casquillo de reducción	
C)	Motor flangeholes position/terminal box position Posizione fori flangia/basetta motore Bohrungsposition am Motorflansch/-socket Position trous bride/barrette à bornes moteur Posición agujeros brida / base motor	
B)	Available without reduction bushes Disponibile anche senza boccia Auch ohne Reduzierbuchse verfügbar Disponible aussi sans douille de réduction Disponible tambien sin casquillo	

A	Select required torque (according to service factor)	Seleziona la coppia desiderata (comprensiva del fattore di servizio)	Max. Drehmoment in Bezug zum Betriebsfaktor	Sélectionner le couple souhaité (comportant le facteur de service)	Seleccionar el par deseado (incluyendo el factor de servicio)
B	Select output speed	Seleziona la velocità in uscita	Ausgewählte Abtriebsdrehzahl	Sélectionner la vitesse de sortie	Seleccionar la velocidad de salida
C	On the same line of selected geared motor, you can find the gear ratio	Sulla riga corrispondente alla motorizzazione prescelta si può rilevare il rapporto di riduzione	Auf der gleichen Linie wie die ausgewählte Motorleistung steht auch die Getriebeuntersetzung	Sur la ligne correspondante à la motorisation pré-choisie on peut relever le rapport de réduction	En la línea correspondiente al motor preseleccionado es posible encontrar la relación de reducción
D	Select motor flange available (if requested)	Scegli la flangia disponibile (se richiesta)	Erhältliche Motorflansche (auf Anfrage)	Choisir la bride disponible (si elle est demandée)	Seleccionar la brida disponible (sobre pedido)



QUICK SELECTION / Selezione veloce The dynamic efficiency is **0.96** for all ratios **input speed (n₁) = 1400 min⁻¹**

Output Speed n ₂ [min ⁻¹]	Ratio i	Motor power P _{1M} [kW]	Output torque M _{2M} [Nm]	Service factor f.s.	Nominal power P _{1R} [kW]	Nominal torque M _{2R} [Nm]	Available B5 motor flanges		Available B14 motor flanges			Output Shaft 	Ratios code		
							B	C	O	P	Q				
							63	71	56	63	71				
290	4.83	0.37	12	2.6	0.95	30			C	C		289	standard ø20	01	
189	7.40	0.37	18	1.7	0.62	30			C	C		287		02	
146	9.58	0.37	23	1.7	0.64	40			C	C		199		03	
128	10.98	0.37	27	1.7	0.63	45			C	C		179		04	
107	13.07	0.37	32	1.4	0.53	45			C	C		159		05	
95	14.66	0.37	35	1.3	0.47	45			C	C		197		06	
89	15.79	0.37	38	1.2	0.44	45			C	C		139		07	
83	16.81	0.37	41	1.1	0.41	45			C	C		177		08	
70	20.00	0.37	48	1.0	0.37	48			C	C		157		09	
64	21.93	0.37	53	0.9	0.35	50			C	C		109		On request	10
58	24.18	0.25	39	1.3	0.32	50			C	C		137		11	
48.2	29.04	0.25	47	1.1	0.26	50			C	C		99		12	
41.7	33.57	0.18	42	1.2	0.23	50			C	C		107		13	
36.2	38.67	0.18	48	1.0	0.20	50			C	C		79		14	
31.5	44.44	0.18	56	0.9	0.17	50			C	C		97	15		
23.7	59.18	0.12	48	1.0	0.13	50			C	C		77	16		
19.9	70.24	0.09	45	1.1	0.11	50			C	C		67	17		

Motor Flanges Available Flange Motore Disponibili
 B) Supplied with Reduction Bushing Fornito con Bussola di Riduzione
 B) Available on Request without reduction bushing Disponibile a Richiesta senza Bussola di Riduzione
 C) Motor Flange Holes Position Posizione Fori Flangia Motore

EN Unit **X22S** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **X22S** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione. Vedi tab.1 per oli e quantità consigliati. In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **X22S** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **X22S** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien. Voir tableau 1 concernant les huiles et les quantités conseillées. Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **X22S** se suministra, lubricado de por vida con aceite sintético y no requiren mantenimiento alguna. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio					
0.25 LT	0.25 LT	0.25 LT	0.25 LT	0.43 LT	0.31 LT	0.25 LT
AGIP Telium VSF 320				SHELL Omala S4 WE 320		

For all details on lubrication and plugs check our website **tab. 1**
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL AND AXIAL LOADS

Output shaft
Albero di uscita

$F_{eq} = F_R \cdot \frac{42}{X+23}$

n ₂ [min ⁻¹]	FA	FR	n ₂ [min ⁻¹]	FA	FR	n ₂ [min ⁻¹]	FA	FR
400	360	1800	100	440	2200	25	440	2200
250	380	1900	75	440	2200	15	440	2200
150	420	2100	50	440	2200			

FR On request taper roller bearings to increase radial loads.
A richiesta cuscinetti a rulli conici per aumentare i carichi radiali.

Input shaft
albero in entrata

n ₁ [min ⁻¹]	FA	FR
1400	140	700
900	160	800
600	190	950

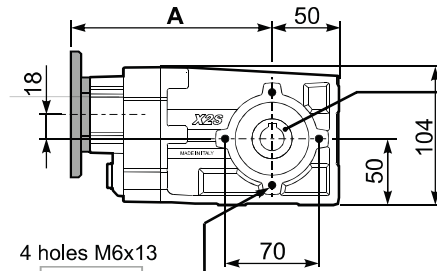
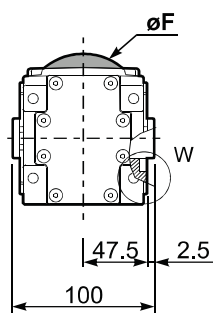
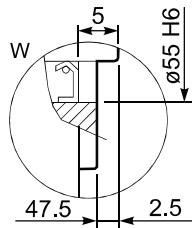
***Strong axial loads in the DX direction are not allowed.**
Non sono consentiti forti carichi assiali con direzione DX

tab. 2

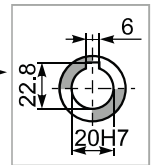
PX22SC... Basic Gearbox Riduttore base

Gearbox weight
peso riduttore **3.70 kg**

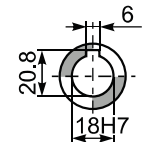
M. flanges	Kit code	øF	A
63B5	K050.4.041	138	152.5
71B5	K050.4.042	160	150.5
56B14	KC40.4.049	80	152
63B14	K050.4.047	90	154.5
71B14	K050.4.045	105	152



Mounting holes position
Posizione fori di montaggio

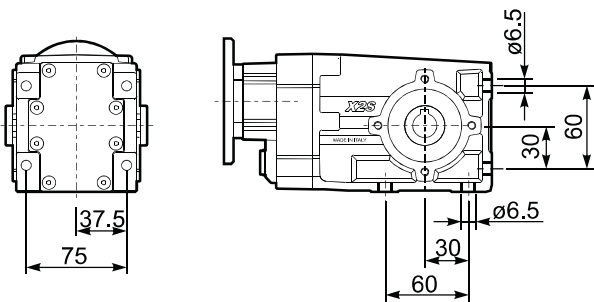


Standard
Hollow shaft

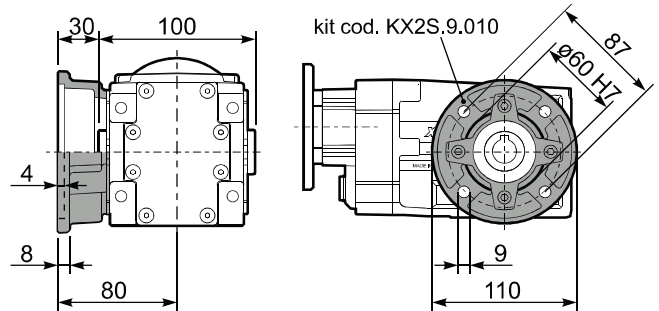


On request
A richiesta

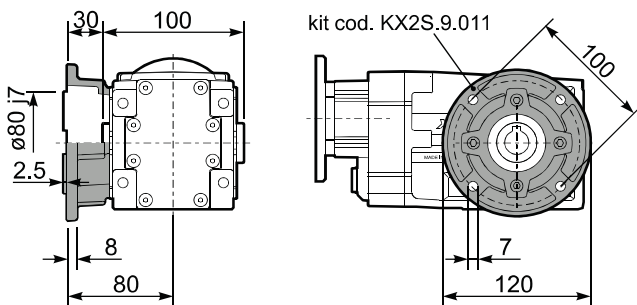
PX22S..-N.. Feet Piedini



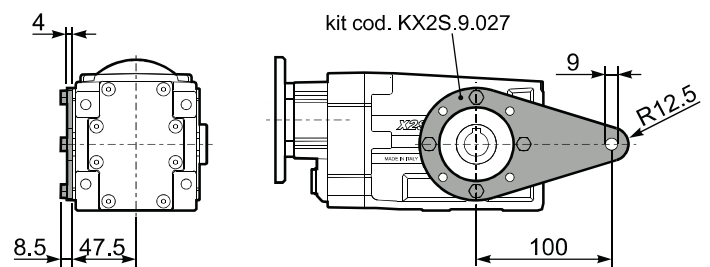
PX22S..-F0.. Output flange Flangia uscita



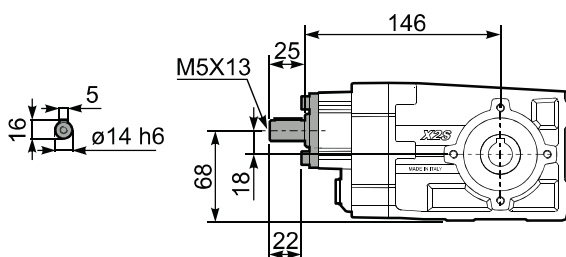
PX22S..-F1.. Output flange Flangia uscita



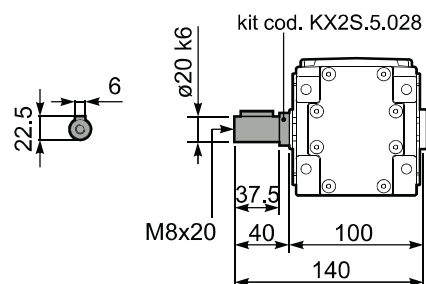
PX22SBR.. Reaction Arm Braccio di reazione

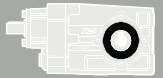


RX22S.. Input shaft Albero in entrata



PX22S..-A.. Single output shaft Albero semplice in uscita





QUICK SELECTION / Selezione veloce

The dynamic efficiency is **0.96** for all ratios

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges				Available B14 motor flanges			Output Shaft 	Ratios code
							B	C	D	E	Q	R	T		
							63	71	80	90	71	80	90		
191	7.33	1.5	72	1.0	1.5	70	B				C	C		289	01
125	11.22	1.1	80	1.1	1.2	85	B				C	C		287	02
106	13.26	1.1	95	0.9	0.98	85	B				C	C		199	03
91	15.37	1.1	110	0.8	0.89	90	B				C	C		179	04
78	18.04	0.75	89	1.0	0.76	90	B				C	C		159	05
69	20.30	0.75	100	0.9	0.68	90	B				C	C		197	06
65	21.54	0.75	106	0.9	0.64	90	B				C	C		139	07
59	23.53	0.55	85	1.1	0.58	90	B				C	C		177	08
51	27.62	0.55	100	0.9	0.50	90	B				C	C		157	09
47.6	29.40	0.55	106	0.8	0.47	90	B				C	C		109	10
42.5	32.97	0.37	80	1.1	0.42	90	B				C	C		137	11
36.5	38.37	0.37	93	1.0	0.36	90	B				C	C		99	12
31.1	45.00	0.25	73	1.2	0.31	90	B				C	C		107	13
27.6	50.67	0.25	83	1.1	0.27	90	B				C	C		79	14
23.8	58.73	0.18	73	1.2	0.23	90	B				C	C		97	15
18.1	77.55	0.18	97	0.9	0.18	90	B				C	C		77	16

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **X32S** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **X32S** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione. Vedi tab.1 per oli e quantità consigliati. In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **X32S** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **X32S** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien. Voir tableau 1 concernant les huiles et les quantités conseillées. Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **X32S** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio					
0.40 LT	0.60 LT	0.40 LT	0.60 LT	0.85 LT	0.60 LT	0.40 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320			

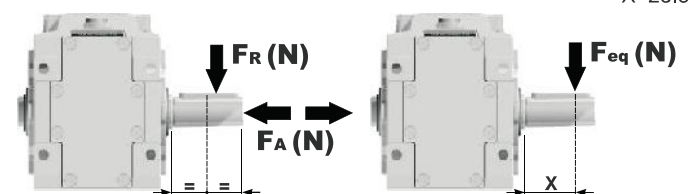
For all details on lubrication and plugs check our website **tab. 1**
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL AND AXIAL LOADS

Output shaft

Albero di uscita

$$F_{eq} = F_R \cdot \frac{47.5}{X+28.5}$$

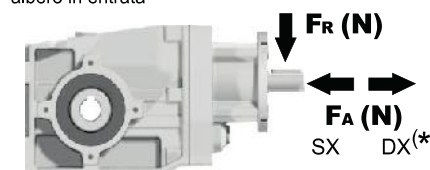


n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR
250	400	2000	75	560	2800	15	560	2800
150	450	2250	50	560	2800			
100	500	2500	25	560	2800			

FR On request taper roller bearings to increase radial loads.
A richiesta cuscinetti a rulli conici per aumentare i carichi radiali.

Input shaft

albero in entrata



n_1 [min ⁻¹]	FA	FR
1400	240	1200
900	280	1400
600	340	1700

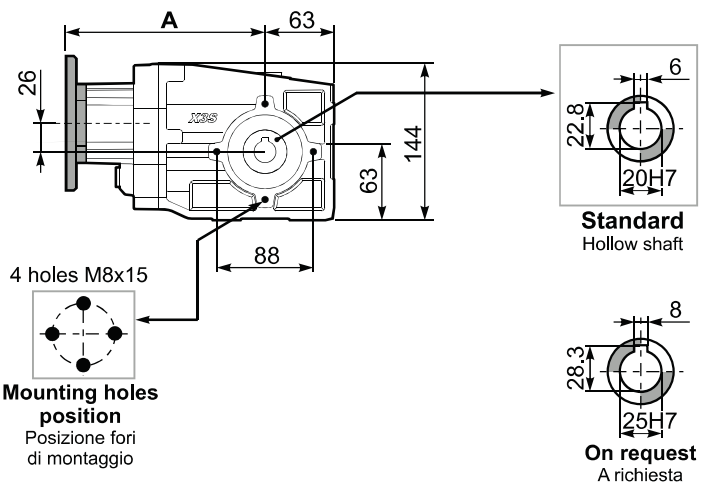
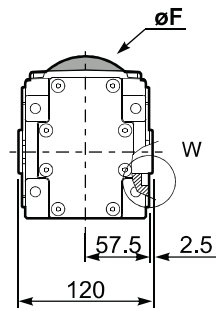
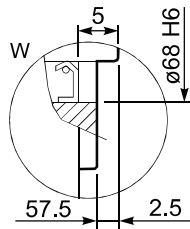
*Strong axial loads in the DX direction are not allowed.
Non sono consentiti forti carichi assiali con direzione DX

tab. 2

PX32SC... Basic Gearbox Riduttore base

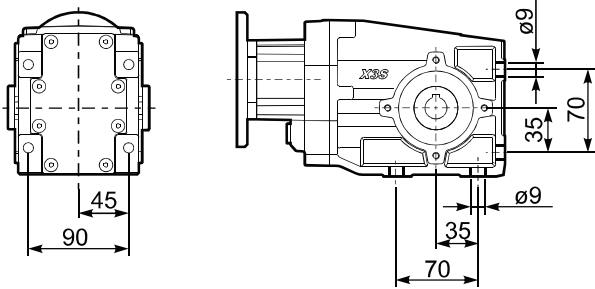
Gearbox weight
peso riduttore **6.30 kg**

M. flanges	Kit code	øF	A
63B5	K063.4.041	140	184
71B5	K063.4.042	160	182
80/90B5	K063.4.043	200	184
71B14	K063.4.047	105	182
80B14	K063.4.046	120	183
90B14	K063.4.041	140	184

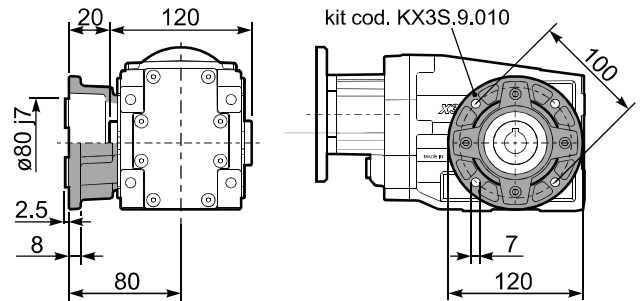


4 holes M8x15
Mounting holes position
Posizione fori di montaggio

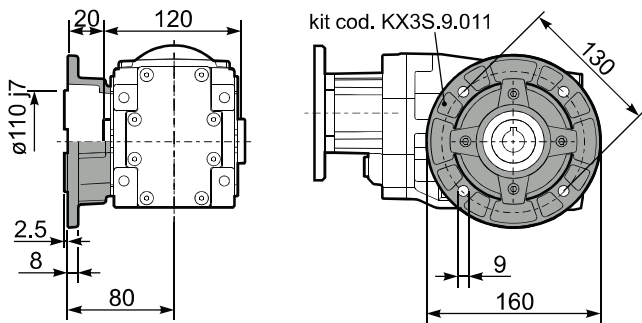
PX32S..-N.. Feet Piedini



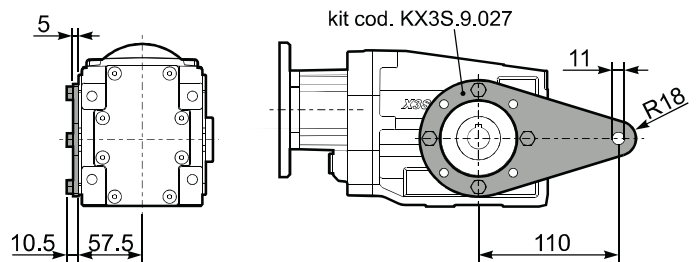
PX32S..-F1.. Output flange Flangia uscita



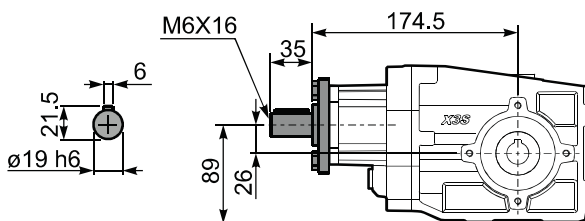
PX32S..-F2.. Output flange Flangia uscita



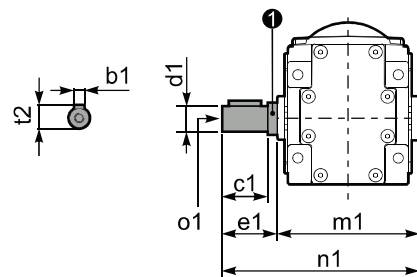
PX32SBR.. Reaction Arm Braccio di reazione



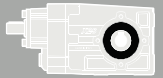
RX32S... Input shaft Albero in entrata



PX32S..A.. Single output shaft Albero semplice in uscita



d1	b1	c1	e1	m1	n1	t2	o1	⊕ kit code
ø20 ^{-0.005} _{-0.020}	6	37.5	40	120	140	22.5	M8x20	KX2S.5.028
ø25 ^{-0.005} _{-0.020}	8	60	63.2	126.8	190	28	M8x20	K063.5.028



QUICK SELECTION / Selezione veloce

The dynamic efficiency is **0.94** for all ratios

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges		Available B14 motor flanges			Output Shaft 	Ratios code
							B	C	O	P	Q		
							63	71	56	63	71		
38.7	36.17	0.37	86	1.2	0.43	100			C	C		17179	01
31.7	44.21	0.37	105	1.0	0.35	100			C	C		19139	02
27.6	50.68	0.25	81	1.2	0.31	100			C	C		17139	03
25.3	55.36	0.25	89	1.1	0.28	100			C	C		17177	04
23.2	60.31	0.25	96	1.0	0.26	100			C	C		15139	05
21.2	65.88	0.25	105	0.9	0.24	100			C	C		15177	06
19.4	72.25	0.18	88	1.1	0.22	100			C	C		10179	07
17.6	79.64	0.18	97	1.0	0.20	100			C	C		13177	08
15.2	92.31	0.18	113	0.9	0.17	100			C	C		15137	09
14.6	95.65	0.18	117	0.9	0.16	100			C	C		9179	10
13.8	101.23	0.12	80	1.2	0.15	100			C	C		10139	11
11.0	127.37	0.12	101	1.0	0.12	100			C	C		7179	12
9.3	151.16	0.09	95	1.0	0.10	100			C	C		6179	13
7.8	178.46	0.09	113	0.9	0.09	100			C	C		7139	14
6.6	211.79	0.06	88	1.1	0.07	100			C	C		6139	15
6.1	231.37	0.06	96	1.0	0.07	100			C	C		6177	16
5.1	273.16	0.06	113	0.9	0.06	100			C	C		7137	17
4.3	324.18	0.06	134	0.7	0.05	100			C	C		6137	18

A) Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **X33S** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **X33S** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione. Vedi tab.1 per oli e quantità consigliati. In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **X33S** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **X33S** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien. Voir tableau 1 concernant les huiles et les quantités conseillées. Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **X33S** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio					
0.70 LT	0.65 LT	0.40 LT	0.65 LT	0.95 LT	0.65 LT	0.45 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320			

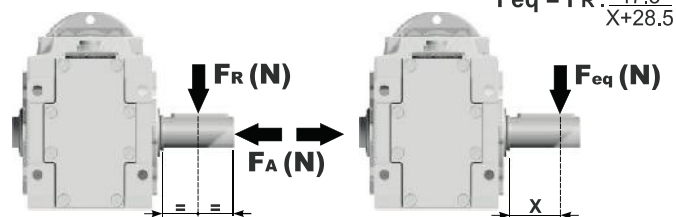
For all details on lubrication and plugs check our website **tab. 1**
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL AND AXIAL LOADS

Output shaft

Albero di uscita

$$F_{eq} = F_R \cdot \frac{.47.5}{X+28.5}$$

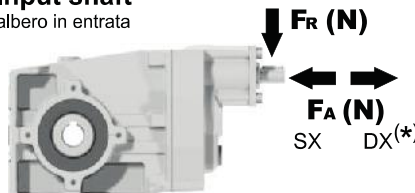


n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR
250	400	2000	75	560	2800	15	560	2800
150	450	2250	50	560	2800			
100	500	2500	25	560	2800			

FR On request taper roller bearings to increase radial loads.
A richiesta cuscinetti a rulli conici per aumentare i carichi radiali.

Input shaft

albero in entrata



n_1 [min ⁻¹]	FA	FR
1400	140	700
900	160	800
600	190	950

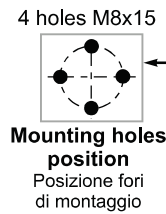
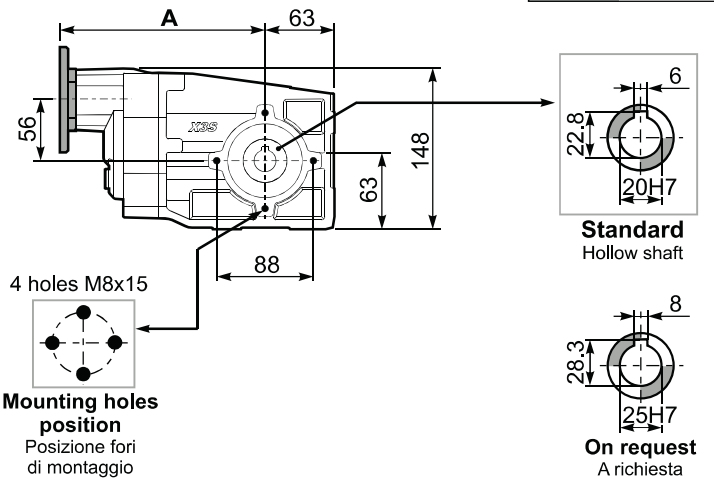
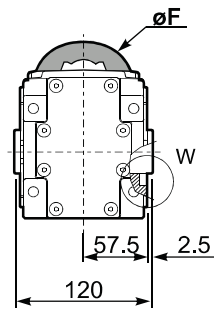
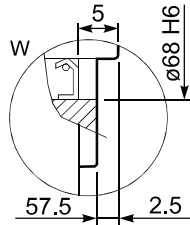
*Strong axial loads in the DX direction are not allowed.
Non sono consentiti forti carichi assiali con direzione DX

tab. 2

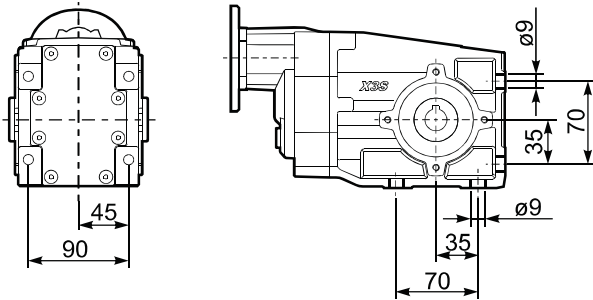
PX33SC... Basic Gearbox Riduttore base

Gearbox weight
peso riduttore **6.55 kg**

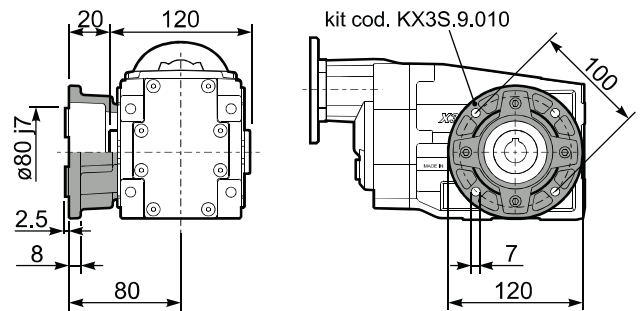
M. flanges	Kit code	øF	A
63B5	K050.4.041	138	187.5
71B5	K050.4.042	160	185.5
56B14	KC40.4.049	80	187
63B14	K050.4.047	90	189.5
71B14	K050.4.045	105	187



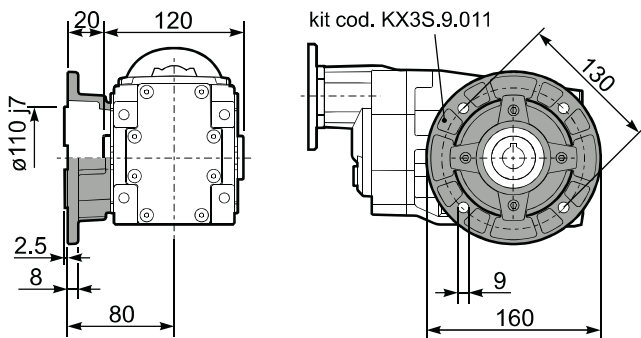
PX33S-N.. Feet Piedini



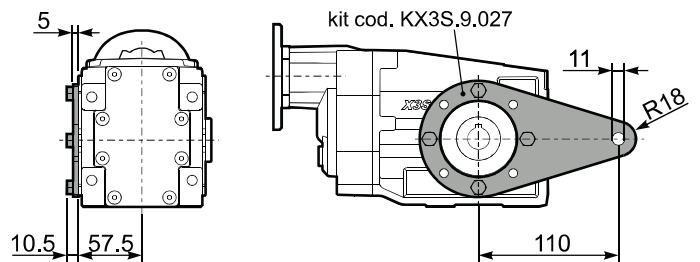
PX33S-F1.. Output flange Flangia uscita



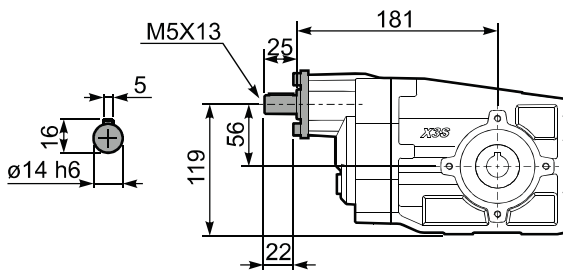
PX33S-F2.. Output flange Flangia uscita



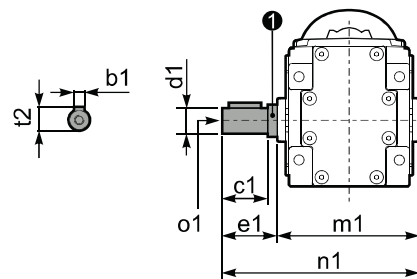
PX33SBR.. Reaction Arm Braccio di reazione



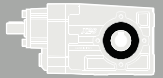
RX33S... Input shaft Albero in entrata



PX33S..A.. Single output shaft Albero semplice in uscita



d1	b1	c1	e1	m1	n1	t2	o1	⊕ kit code
ø20 ^{-0.005} _{-0.020}	6	37.5	40	120	140	22.5	M8x20	KX2S.5.028
ø25 ^{-0.005} _{-0.020}	8	60	63.2	126.8	190	28	M8x20	K063.5.028



QUICK SELECTION / Selezione veloce

The dynamic efficiency is **0.96** for all ratios

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges					Available B14 motor flanges				Output Shaft 	Ratios code
							B	C	D	E	F	Q	R	T	U		
							63	71	80	90	100 112	71	80	90	100 112		
192	7.29	2.2	104	0.9	2.0	95	B					C	C			2811	01
125	11.20	2.2	159	0.9	2.0	150	B					C	C			288	02
106	13.18	1.5	129	1.2	1.7	150	B					C	C			1911	03
92	15.27	1.1	109	1.4	1.5	150	B					C	C			1711	04
78	17.93	1.1	128	1.2	1.3	150	B					C	C			1511	05
69	20.25	1.1	145	1.0	1.1	150	B					C	C			198	06
65	21.40	1.1	153	1.0	1.1	150	B					C	C			1311	07
60	23.47	0.75	115	1.3	0.98	150	B					C	C			178	08
51	27.55	0.75	135	1.1	0.83	150	B					C	C			158	09
47.9	29.21	0.75	143	1.0	0.78	150	B					C	C			1011	10
42.6	32.88	0.75	161	0.9	0.70	150	B					C	C			138	11
36.7	38.12	0.55	138	1.1	0.60	150	B					C	C			911	12
31.2	44.89	0.55	163	0.9	0.51	150	B					C	C			108	13
27.8	50.34	0.37	122	1.1	0.40	131	B					C	C			711	14
23.9	58.58	0.37	142	1.1	0.39	150	B					C	C			98	15
18.1	77.36	0.25	126	1.2	0.30	150	B					C	C			78	16

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **X42A** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **X42A** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione. Vedi tab.1 per oli e quantità consigliati. In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **X42A** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial - und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **X42A** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien. Voir tableau 1 concernant les huiles et les quantités conseillées. Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **X42A** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio					
B3	B6	B7	B8	V5	V6	V8
0.60 LT	0.75 LT	0.50 LT	0.70 LT	1.10 LT	0.60 LT	0.50 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320			

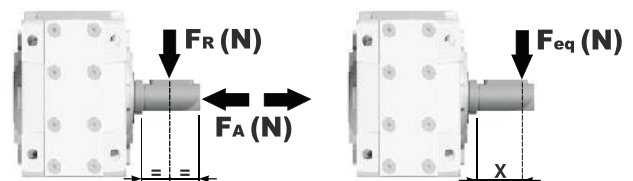
For all details on lubrication and plugs check our website **tab. 1**
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL AND AXIAL LOADS

Output shaft

Albero di uscita

$$F_{eq} = F_R \cdot \frac{54}{X+28}$$



n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR
250	500	2500	75	800	4000	15	960	4800
150	600	3000	50	960	4800			
100	700	3500	25	960	4800			

FR On request taper roller bearings to increase radial loads.
A richiesta cuscinetti a rulli conici per aumentare i carichi radiali.

Input shaft

albero in entrata

n_1 [min ⁻¹]	FA	FR
1400	240	1200
900	280	1400
600	340	1700

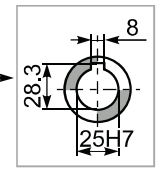
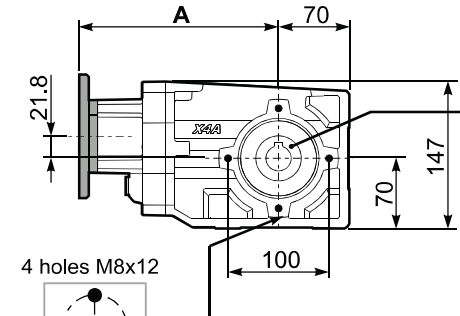
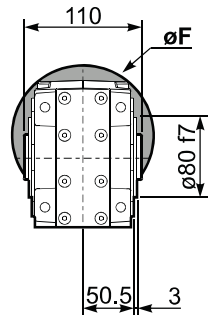
*Strong axial loads in the DX direction are not allowed.
Non sono consentiti forti carichi assiali con direzione DX

tab. 2

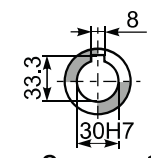
PX42AC... Basic Gearbox
Riduttore base

Gearbox weight
peso riduttore **7.82 kg**

M. flanges	Kit code	øF	A
63B5	K063.4.041	140	199.5
71B5	K063.4.042	160	197.5
80/90B5	K063.4.043	200	199.5
100/112B5	KC40.4.043	250	235
71B14	K063.4.047	105	197.5
80B14	K063.4.046	120	198.5
90B14	K063.4.041	140	199.5
100/112B14	KC40.4.041	160	215



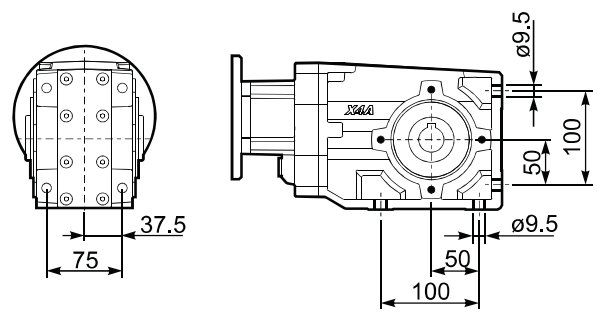
Standard
Hollow shaft



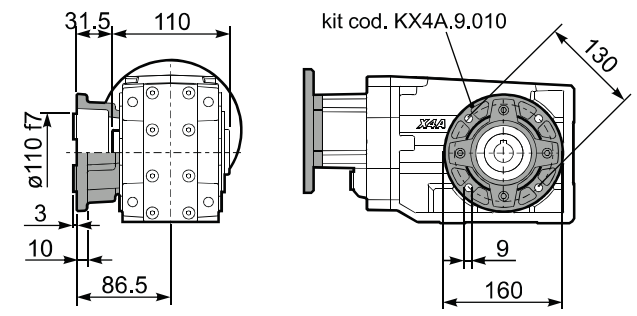
On request
A richiesta

Mounting holes position
Posizione fori di montaggio

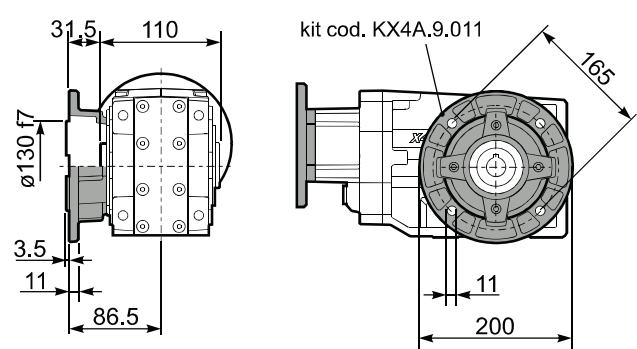
PX42A-N.. Feet
Piedini



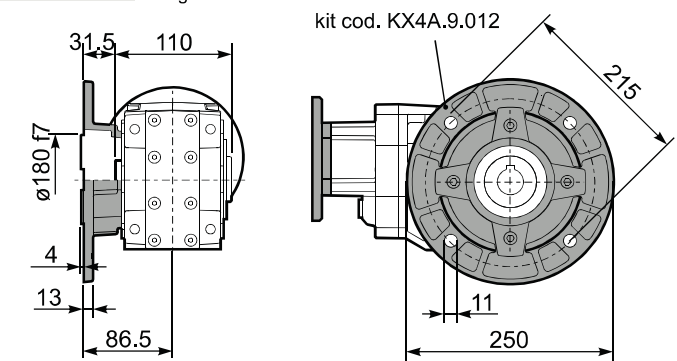
PX42A-F2.. Output flange
Flangia uscita



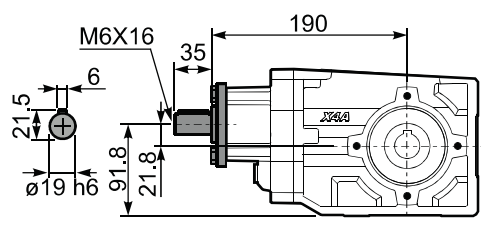
PX42A-F3.. Output flange
Flangia uscita



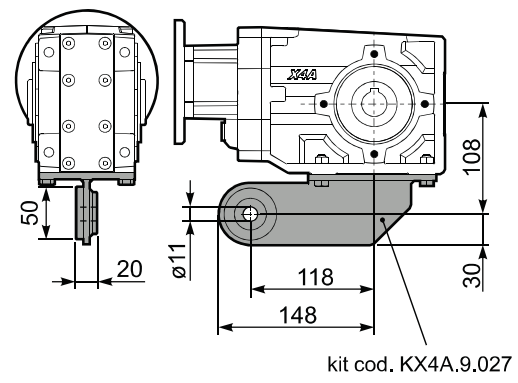
PX42A-F4.. Output flange
Flangia uscita



RX42A... Input shaft
Albero in entrata

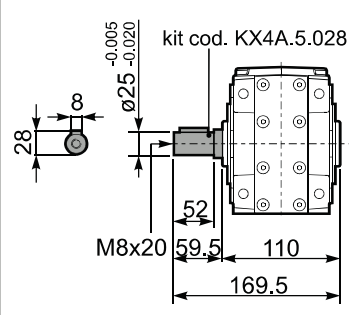


PX42ABR.. Reaction Arm
Braccio di reazione

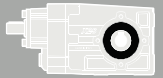


kit cod. KX4A.9.027

PX42A..A.. Single output shaft
Albero semplice in uscita



kit cod. KX4A.5.028



QUICK SELECTION / Selezione veloce

The dynamic efficiency is **0.94** for all ratios

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges		Available B14 motor flanges			Output Shaft 	Ratios code
							B	C	O	P	Q		
							63	71	56	63	71		
27.8	50.35	0.37	119	1.3	0.46	150			C	C		171311	01
25.4	55.22	0.37	131	1.1	0.42	150			C	C		17178	02
23.4	59.92	0.37	142	1.1	0.39	150			C	C		151311	03
21.3	65.72	0.37	156	1.0	0.36	150			C	C		15178	04
19.5	71.78	0.25	115	1.3	0.33	150			C	C		101711	05
17.6	79.44	0.25	127	1.2	0.29	150			C	C		13178	06
15.2	92.08	0.25	147	1.0	0.25	150			C	C		15138	07
14.7	95.03	0.25	152	1.0	0.25	150			C	C		91711	08
11.1	126.55	0.18	155	1.0	0.20	160			C	C		71711	09
10.5	133.15	0.18	163	1.0	0.19	160			C	C		91311	10
9.3	150.18	0.12	119	1.3	0.17	160			C	C		61711	11
7.9	177.30	0.12	140	1.1	0.14	160			C	C		71311	12
6.7	210.42	0.09	133	1.2	0.12	160			C	C		61311	13
6.1	230.79	0.09	146	1.1	0.11	160			C	C		6178	14
5.1	272.47	0.06	113	1.4	0.09	160			C	C		7138	15
4.3	323.37	0.06	134	1.2	0.08	160			C	C		6138	16

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **X43A** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **X43A** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione. Vedi tab.1 per oli e quantità consigliati. In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **X43A** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **X43A** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien. Voir tableau 1 concernant les huiles et les quantités conseillées. Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **X43A** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio					
B3	B6	B7	B8	V5	V6	V8
0.80 LT	0.80 LT	0.60 LT	0.80 LT	1.20 LT	0.70 LT	0.70 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320			

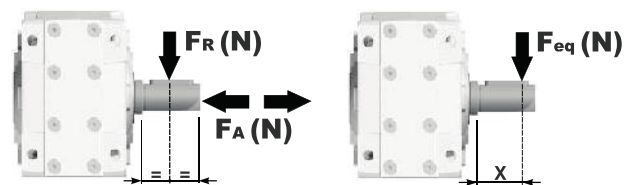
For all details on lubrication and plugs check our website **tab. 1**
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL AND AXIAL LOADS

Output shaft

Albero di uscita

$$F_{eq} = F_R \cdot \frac{54}{X+28}$$

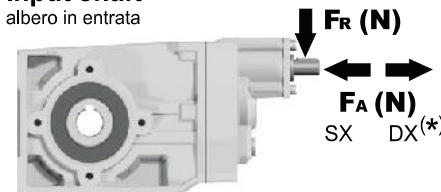


n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR
250	500	2500	75	800	4000	15	960	4800
150	600	3000	50	960	4800			
100	700	3500	25	960	4800			

FR On request taper roller bearings to increase radial loads.
A richiesta cuscinetti a rulli conici per aumentare i carichi radiali.

Input shaft

albero in entrata



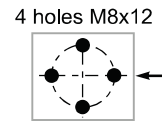
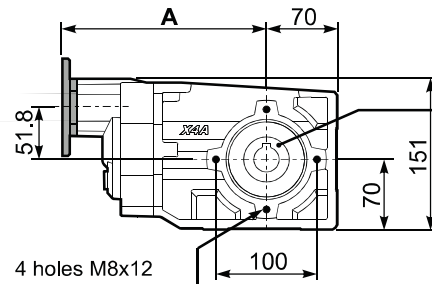
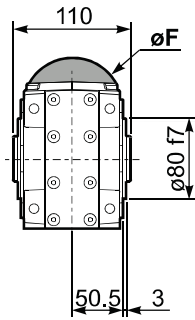
n_1 [min ⁻¹]	FA [N]	FR [N]
1400	140	700
900	160	800
600	190	950

*Strong axial loads in the DX direction are not allowed.
Non sono consentiti forti carichi assiali con direzione DX

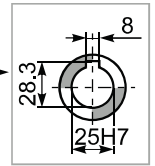
PX43AC... Basic Gearbox
Riduttore base

Gearbox weight
peso riduttore **7.93 kg**

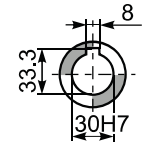
M. flanges	Kit code	øF	A
63B5	K050.4.041	138	203
71B5	K050.4.042	160	201
56B14	KC40.4.049	80	202.5
63B14	K050.4.047	90	205
71B14	K050.4.045	105	202.5



Mounting holes position
Posizione fori di montaggio

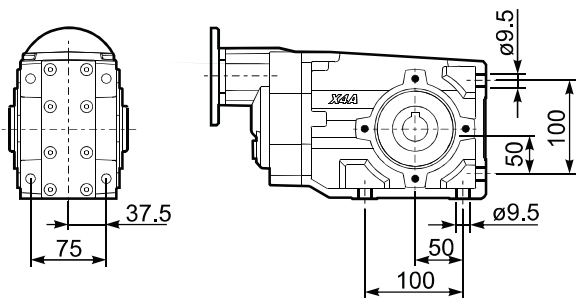


Standard
Hollow shaft

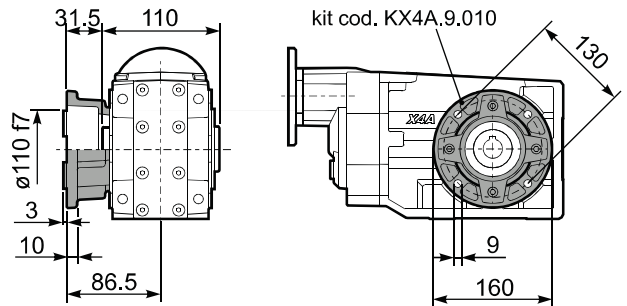


On request
A richiesta

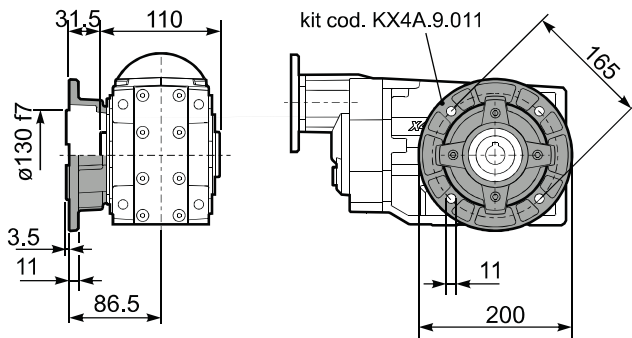
PX43A-N.. Feet
Piedini



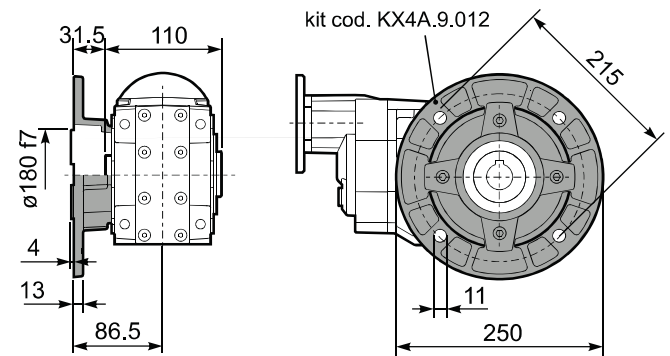
PX43A-F2.. Output flange
Flangia uscita



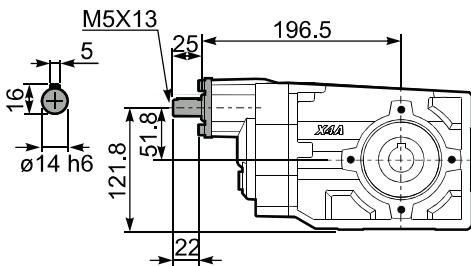
PX43A-F3.. Output flange
Flangia uscita



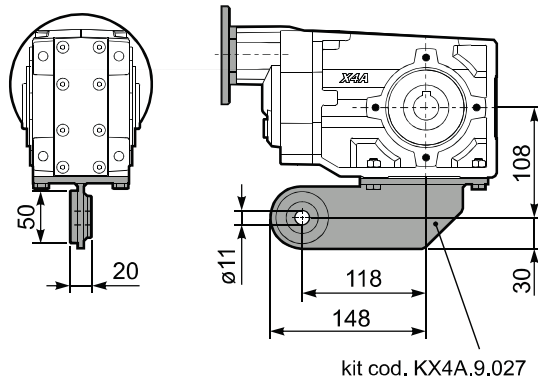
PX43A-F4.. Output flange
Flangia uscita



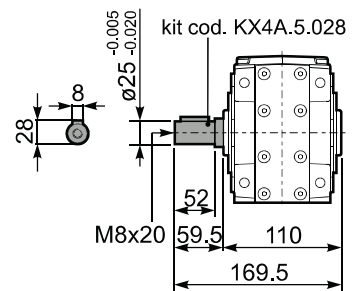
RX43A... Input shaft
Albero in entrata

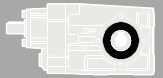


PX43ABR.. Reaction Arm
Braccio di reazione



PX43A..A.. Single output shaft
Albero semplice in uscita





QUICK SELECTION / Selezione veloce The dynamic efficiency is **0.96** for all ratios **input speed (n₁) = 1400 min⁻¹**

Output Speed n ₂ [min ⁻¹]	Ratio i	Motor power P _{1M} [kW]	Output torque M _{2M} [Nm]	Service factor f.s.	Nominal power P _{1R} [kW]	Nominal torque M _{2R} [Nm]	Available B5 motor flanges				Available B14 motor flanges			Output Shaft 	Ratios code
							C	D	E	F	R	T	U		
							71	80	90	100 112	80	90	100 112		
232	6.03	3	116	1.2	3.4	135	B							3011	01
151	9.26	3	179	0.9	2.6	155	B							308	02
123	11.36	3	219	1.0	3.1	230	B							2011	03
91	15.36	2.2	218	1.1	2.5	250	B							1611	04
80	17.46	2.2	248	1.0	2.2	250	B							208	05
70	19.97	2.2	284	0.9	1.9	250	B							1311	06
59	23.60	1.5	231	1.1	1.6	250	B							168	07
57	24.45	1.5	239	1.0	1.6	250	B							1111	08
45.6	30.69	1.1	220	1.1	1.2	250	B							138	09
39.6	35.35	1.1	253	1.0	1.1	250	B							811	10
37.3	37.57	1.1	269	0.9	1.0	250	B							118	11
28.8	48.68	0.75	239	1.0	0.78	250	B							611	12
25.8	54.33	0.75	267	0.9	0.70	250	B							88	13
18.7	74.81	0.37	181	1.2	0.43	210	B							68	14

Motor Flanges Available Flange Motore Disponibili
 B) Supplied with Reduction Bushing Fornito con Bussola di Riduzione
 B) Available on Request without reduction bushing Disponibile a Richiesta senza Bussola di Riduzione
 C) Motor Flange Holes Position Posizione Fori Flangia Motore

EN Unit **X52A** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **X52A** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione. Vedi tab.1 per oli e quantità consigliati. In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **X52A** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **X52A** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien. Voir tableau 1 concernant les huiles et les quantités conseillées. Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

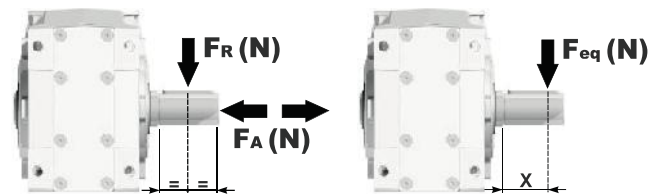
E El reductor tamaño **X52A** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio					
0.90 LT	1.50LT	0.75 LT	1.40 LT	1.95 LT	1.15 LT	0.80 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320			

For all details on lubrication and plugs check our website **tab. 1**
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL AND AXIAL LOADS

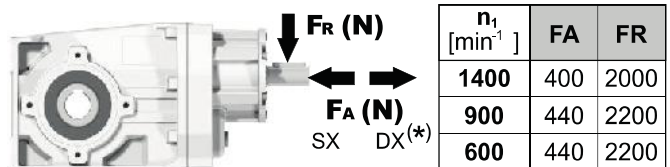
Output shaft
Albero di uscita

$$F_{eq} = F_R \cdot \frac{61.5}{X+31}$$


n ₂ [min ⁻¹]	FA	FR	n ₂ [min ⁻¹]	FA	FR	n ₂ [min ⁻¹]	FA	FR
250	600	3000	75	820	4100	15	1660	8300
150	700	3500	50	960	4800			
100	800	4000	25	1350	6750			

FR On request taper roller bearings to increase radial loads.
A richiesta cuscinetti a rulli conici per aumentare i carichi radiali.

Input shaft
albero in entrata



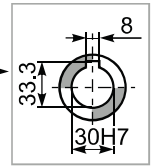
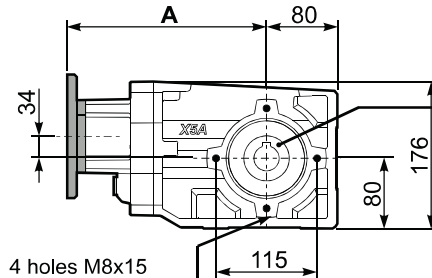
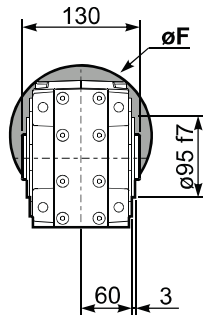
***Strong axial loads in the DX direction are not allowed.**
Non sono consentiti forti carichi assiali con direzione DX

tab. 2

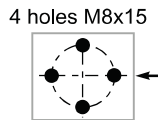
PX52AC... Basic Gearbox
Riduttore base

Gearbox weight
peso riduttore **12.80 kg**

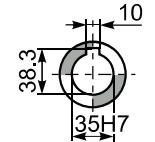
M. flanges	Kit code	øF	A
71B5	KC023.4.041	160	234
80/90B5	KC023.4.042	200	236
100/112B5	KC023.4.043	250	242
80B14	KC085.4.046	120	234
90B14	KC085.4.045	140	234
100/112B14	KC085.4.047	160	245



Standard
Hollow shaft

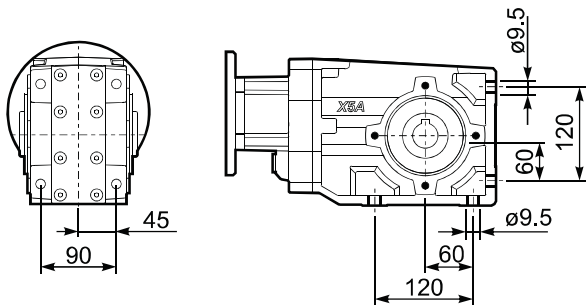


Mounting holes position
Posizione fori di montaggio

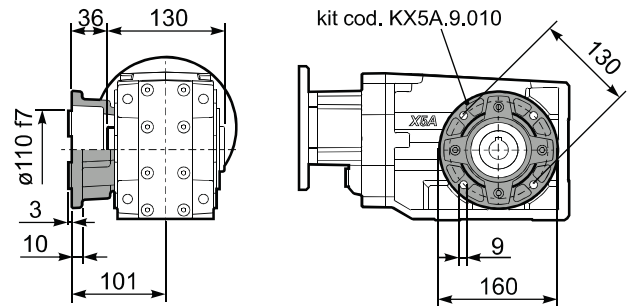


On request
A richiesta

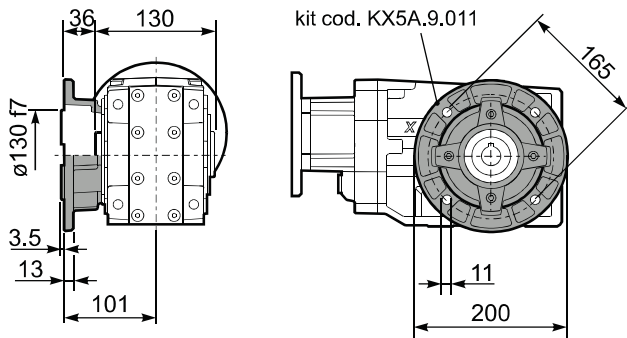
PX52A-N.. Feet
Piedini



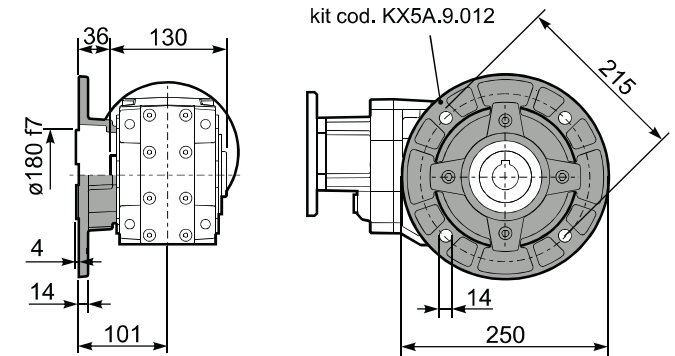
PX52A-F2.. Output flange
Flangia uscita



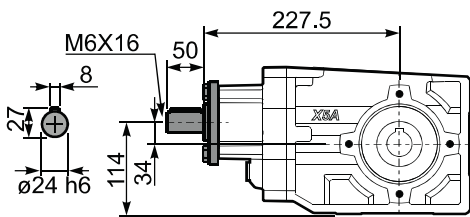
PX52A-F3.. Output flange
Flangia uscita



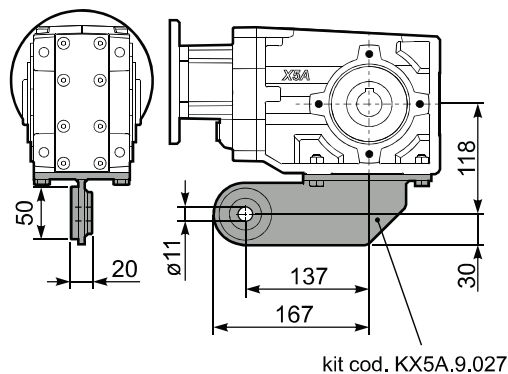
PX52A-F4.. Output flange
Flangia uscita



RX52A... Input shaft
Albero in entrata

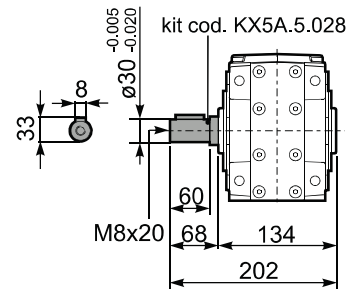


PX52ABR.. Reaction Arm
Braccio di reazione



kit cod. KX5A.9.027

PX52A..A.. Single output shaft
Albero semplice in uscita



kit cod. KX5A.5.028

M8x20

60

68

134

202

ø30 -0.005/-0.020

33

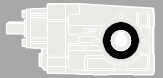
60

68

134

202

ø30 -0.005/-0.020



QUICK SELECTION / Selezione veloce The dynamic efficiency is **0.94** for all ratios **input speed (n₁) = 1400 min⁻¹**

Output Speed n ₂ [min ⁻¹]	Ratio i	Motor power P _{1M} [kW]	Output torque M _{2M} [Nm]	Service factor f.s.	Nominal power P _{1R} [kW]	Nominal torque M _{2R} [Nm]	Available B5 motor flanges				Available B14 motor flanges			Output Shaft 	Ratios code
							B	C	D	E	Q	R	T		
							63	71	80	90	71	80	90		
24.7	56.76	0.55	201	1.2	0.69	250	B				C	C		191311	01
21.3	65.79	0.55	233	1.1	0.59	250	B				C	C		171311	02
18.1	77.23	0.55	274	0.9	0.50	250	B				C	C		151311	03
16.0	87.23	0.37	207	1.2	0.45	250	B				C	C		19138	04
15.2	92.18	0.37	219	1.1	0.42	250	B				C	C		131311	05
13.9	100.47	0.37	238	1.0	0.39	250	B				C	C		19811	06
12.0	116.45	0.37	276	0.9	0.33	250	B				C	C		17811	07
11.1	125.82	0.25	201	1.2	0.31	250	B				C	C		101311	08
9.9	141.66	0.25	227	1.1	0.28	250	B				C	C		13138	09
8.6	163.16	0.25	261	1.0	0.24	250	B				C	C		13811	10
7.8	178.96	0.18	219	1.1	0.22	250	B				C	C		1788	11
7.2	193.36	0.18	237	1.1	0.20	250	B				C	C	On request	10138	12
6.5	216.84	0.18	265	0.9	0.18	250	B				C	C		71311	13
5.5	252.36	0.12	200	1.3	0.15	250	B				C	C		9138	14
4.8	290.67	0.12	230	1.1	0.13	250	B				C	C		9811	15
4.2	333.23	0.09	210	1.2	0.12	250	B				C	C		7138	16
3.6	383.82	0.09	242	1.0	0.10	250	B				C	C		7811	17
3.1	446.70	0.09	282	0.9	0.09	250	B				C	C		988	18
2.4	589.85	0.06	244	1.0	0.07	250	B				C	C		788	19

Motor Flanges Available Flange Motore Disponibili B) Supplied with Reduction Bushing Fornito con Bussola di Riduzione B) Available on Request without reduction bushing Disponibile a Richiesta senza Bussola di Riduzione C) Motor Flange Holes Position Posizione Fori Flangia Motore

EN Unit **X53A** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **X53A** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione. Vedi tab.1 per oli e quantità consigliati. In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **X53A** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial - und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **X53A** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien. Voir tableau 1 concernant les huiles et les quantités conseillées. Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **X53A** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio					
1.30 LT	1.55 LT	0.85 LT	1.45 LT	2.10 LT	1.25 LT	0.95 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320			

For all details on lubrication and plugs check our website **tab. 1**
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

• RADIAL AND AXIAL LOADS

Output shaft
Albero di uscita

$F_{eq} = F_R \cdot \frac{61.5}{X+31}$

n ₂ [min ⁻¹]	FA	FR	n ₂ [min ⁻¹]	FA	FR	n ₂ [min ⁻¹]	FA	FR
250	600	3000	75	820	4100	15	1660	8300
150	700	3500	50	960	4800			
100	800	4000	25	1350	6750			

FR On request taper roller bearings to increase radial loads.
A richiesta cuscinetti a rulli conici per aumentare i carichi radiali.

Input shaft
albero in entrata

n ₁ [min ⁻¹]	FA [N]	FR [N]
1400	400	2000
900	440	2200
600	440	2200

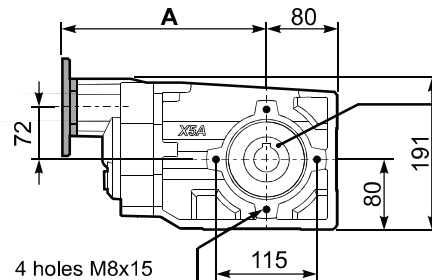
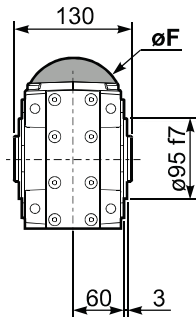
*Strong axial loads in the DX direction are not allowed.
Non sono consentiti forti carichi assiali con direzione DX

tab. 2

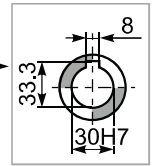
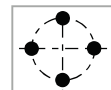
PX53AC... Basic Gearbox
Riduttore base

Gearbox weight
peso riduttore **12.65 kg**

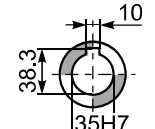
M. flanges	Kit code	øF	A
63B5	K063.4.041	140	246
71B5	K063.4.042	160	244
80/90B5	K063.4.043	200	246
71B14	K063.4.047	105	244
80B14	K063.4.046	120	245
90B14	K063.4.041	140	246



Mounting holes position
Posizione fori di montaggio

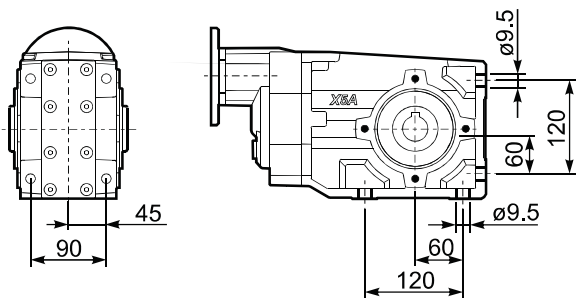


Standard
Hollow shaft

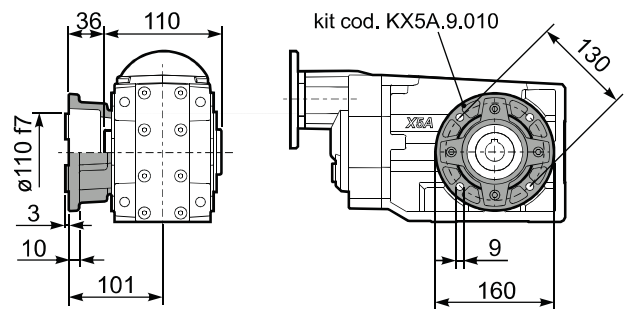


On request
A richiesta

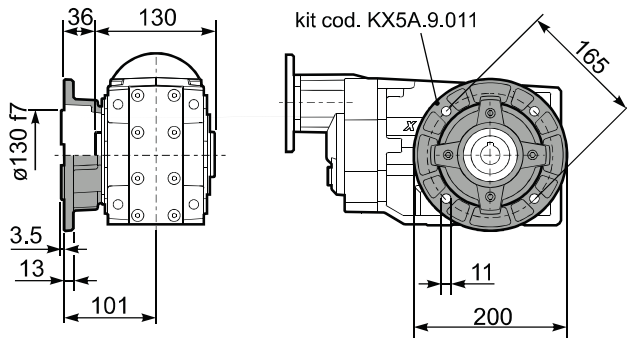
PX53A-N.. Feet
Piedini



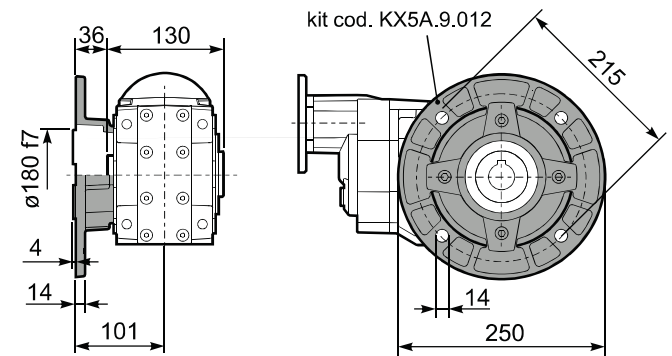
PX53A-F2.. Output flange
Flangia uscita



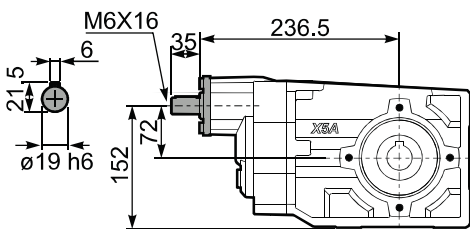
PX53A-F3.. Output flange
Flangia uscita



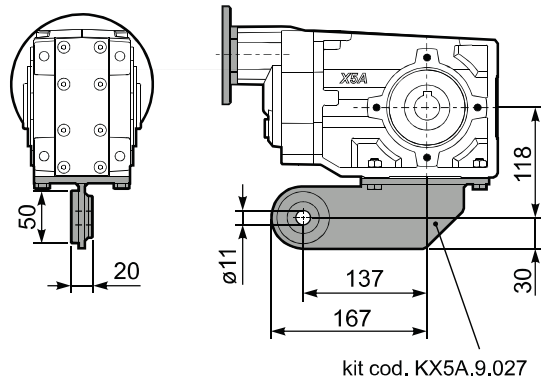
PX53A-F4.. Output flange
Flangia uscita



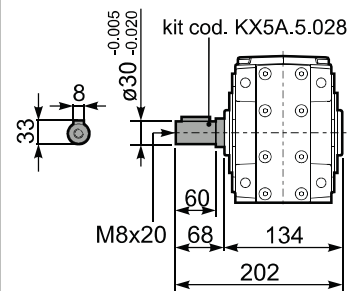
RX53A... Input shaft
Albero in entrata



PX53ABR.. Reaction Arm
Braccio di reazione



PX53A..A.. Single output shaft
Albero semplice in uscita





QUICK SELECTION / Selezione veloce The dynamic efficiency is **0.96** for all ratios **input speed (n₁) = 1400 min⁻¹**

Output Speed n ₂ [min ⁻¹]	Ratio i	Motor power P _{1M} [kW]	Output torque M _{2M} [Nm]	Service factor f.s.	Nominal power P _{1R} [kW]	Nominal torque M _{2R} [Nm]	Available B5 motor flanges					Available B14 motor flanges				Output Shaft 	Ratios code
							C	D	E	F	G	R	T	U	V		
							71	80	90	100 112	132	80	90	100 112	132		
232	6.03	5.5	211	1.1	6.1	240	B									3011	01
151	9.26	4	238	1.1	4.5	270	B									308	02
123	11.36	4	291	1.2	4.7	350	B									2011	03
91	15.36	4	394	1.0	3.8	385	B									1611	04
80	17.46	4	448	0.9	3.5	400	B									208	05
70	19.97	3	386	1.1	3.1	410	B									1311	06
59	23.60	3	456	0.9	2.7	410	B									168	07
57	24.45	3	472	0.9	2.6	410	B									1111	08
45.6	30.69	2.2	436	0.9	2.0	410	B									138	09
39.6	35.35	1.5	346	1.2	1.8	410	B									811	10
37.3	37.57	1.5	368	1.1	1.7	410	B									118	11
28.8	48.68	1.1	348	1.0	1.1	365	B									611	12
25.8	54.33	1.1	389	1.1	1.2	410	B									88	13
18.7	74.81	0.75	367	1.0	0.73	360	B									68	14

Motor Flanges Available Flange Motore Disponibili
 B) Supplied with Reduction Bushing Fornito con Bussola di Riduzione
 B) Available on Request without reduction bushing Disponibile a Richiesta senza Bussola di Riduzione
 C) Motor Flange Holes Position Posizione Fori Flangia Motore

EN Unit **X62A** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **X62A** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione. Vedi tab.1 per oli e quantità consigliati. In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **X62A** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **X62A** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien. Voir tableau 1 concernant les huiles et les quantités conseillées. Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **X62A** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

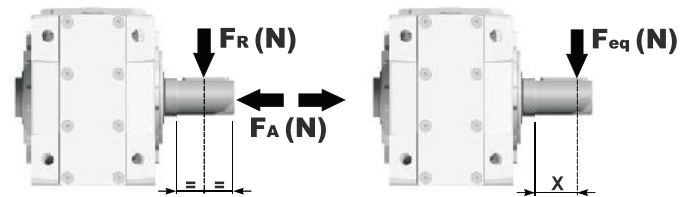
Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio					
B3	B6	B7	B8	V5	V6	V8
1.25 LT	1.70 LT	0.95 LT	1.60 LT	2.45 LT	1.50 LT	1.10 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320			

For all details on lubrication and plugs check our website **tab. 1**
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL AND AXIAL LOADS

Output shaft
Albero di uscita

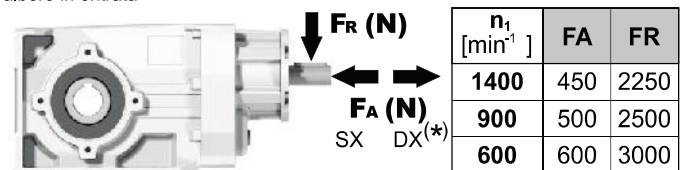
$$F_{eq} = F_R \cdot \frac{69}{X+39}$$



n ₂ [min ⁻¹]	FA	FR	n ₂ [min ⁻¹]	FA	FR	n ₂ [min ⁻¹]	FA	FR
250	600	3000	75	890	4450	15	1660	8300
150	700	3500	50	1140	5700			
100	780	3900	25	1330	6650			

FR On request taper roller bearings to increase radial loads.
A richiesta cuscinetti a rulli conici per aumentare i carichi radiali.

Input shaft
albero in entrata



n ₁ [min ⁻¹]	FA	FR
1400	450	2250
900	500	2500
600	600	3000

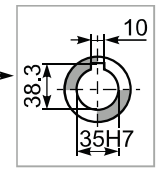
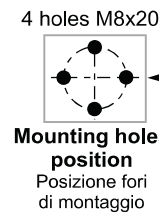
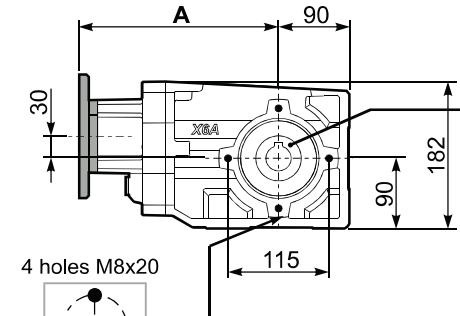
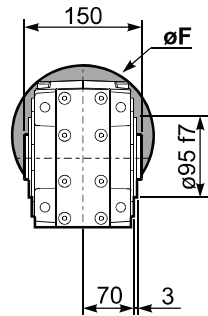
***Strong axial loads in the DX direction are not allowed.**
Non sono consentiti forti carichi assiali con direzione DX

tab. 2

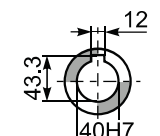
PX62AC... Basic Gearbox
Riduttore base

Gearbox weight
peso riduttore **15.80 kg**

M. flanges	Kit code	øF	A
71B5	KC023.4.041	160	253
80/90B5	KC023.4.042	200	255
100/112B5	KC023.4.043	250	261
132B5	KC50.4.043	300	282.5
80B14	KC085.4.046	120	253
90B14	KC085.4.045	140	253
100/112B14	KC085.4.047	160	264
132B14	KC50.4.041	200	282.5

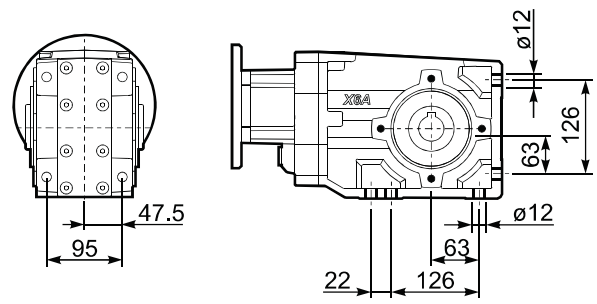


Standard
Hollow shaft

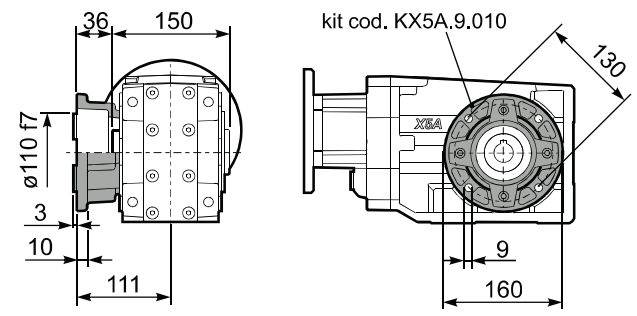


On request
A richiesta

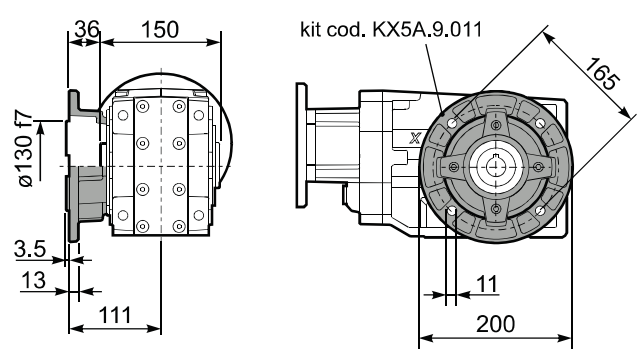
PX62A-N.. Feet
Piedini



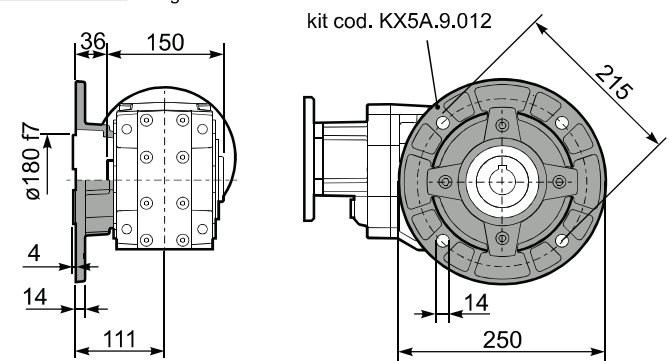
PX62A-F2.. Output flange
Flangia uscita



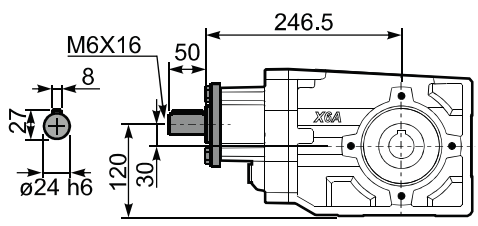
PX62A-F3.. Output flange
Flangia uscita



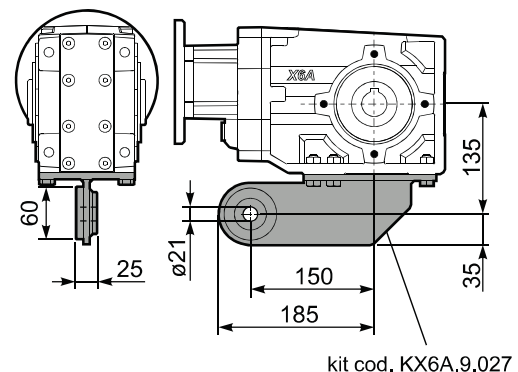
PX62A-F4.. Output flange
Flangia uscita



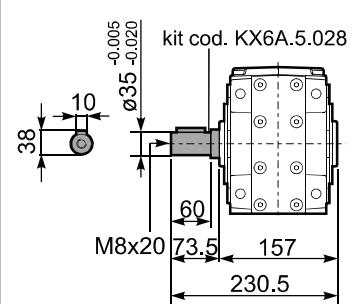
RX62A... Input shaft
Albero in entrata

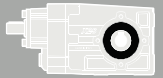


PX62ABR.. Reaction Arm
Braccio di reazione



PX62A..A.. Single output shaft
Albero semplice in uscita





QUICK SELECTION / Selezione veloce The dynamic efficiency is **0.94** for all ratios **input speed (n₁) = 1400 min⁻¹**

Output Speed n ₂ [min ⁻¹]	Ratio i	Motor power P _{1M} [kW]	Output torque M _{2M} [Nm]	Service factor f.s.	Nominal power P _{1R} [kW]	Nominal torque M _{2R} [Nm]	Available B5 motor flanges				Available B14 motor flanges			Output Shaft 	Ratios code
							B	C	D	E	Q	R	T		
							63	71	80	90	71	80	90		
24.7	56.76	1.1	398	1.0	1.1	410	B				C	C		191311	01
21.3	65.79	0.75	316	1.3	0.97	410	B				C	C		171311	02
18.1	77.23	0.75	371	1.1	0.83	410	B				C	C		151311	03
16.0	87.23	0.75	420	1.0	0.73	410	B				C	C		19138	04
15.2	92.18	0.75	443	0.9	0.69	410	B				C	C		131311	05
13.9	100.47	0.55	357	1.2	0.64	410	B				C	C		19811	06
12.0	116.45	0.55	413	1.0	0.55	410	B				C	C		17811	07
11.1	125.82	0.55	446	0.9	0.51	410	B				C	C		101311	08
9.9	141.66	0.37	336	1.2	0.45	410	B				C	C		13138	09
8.6	163.16	0.37	387	1.1	0.39	410	B				C	C		13811	10
7.8	178.96	0.37	424	1.0	0.36	410	B				C	C		1788	11
7.2	193.36	0.37	459	0.9	0.33	410	B				C	C		10138	12
6.5	216.84	0.25	347	1.2	0.29	410	B				C	C		71311	13
5.5	252.36	0.25	404	1.0	0.25	410	B				C	C		9138	14
4.8	290.67	0.25	465	0.9	0.22	410	B				C	C		9811	15
4.2	333.23	0.18	408	1.0	0.19	410	B				C	C		7138	16
3.6	383.82	0.18	470	0.9	0.17	410	B				C	C		7811	17
3.1	446.70	0.12	353	1.2	0.14	410	B				C	C		988	18
2.4	589.85	0.09	372	1.1	0.11	410	B				C	C		788	19

Motor Flanges Available Flange Motore Disponibili
 B) Supplied with Reduction Bushing Fornito con Bussola di Riduzione
 B) Available on Request without reduction bushing Disponibile a Richiesta senza Bussola di Riduzione
 C) Motor Flange Holes Position Posizione Fori Flangia Motore

EN Unit **X63A** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **X63A** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione. Vedi tab.1 per oli e quantità consigliati. In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **X63A** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial - und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **X63A** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien. Voir tableau 1 concernant les huiles et les quantités conseillées. Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **X63A** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio					
1.80 LT	1.80 LT	1.05 LT	1.70 LT	2.60 LT	1.65 LT	1.30 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320			

For all details on lubrication and plugs check our website **tab. 1**
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL AND AXIAL LOADS

Output shaft
Albero di uscita

$F_{eq} = F_R \cdot \frac{69}{X+39}$

n ₂ [min ⁻¹]	FA	FR	n ₂ [min ⁻¹]	FA	FR	n ₂ [min ⁻¹]	FA	FR
250	600	3000	75	890	4450	15	1660	8300
150	700	3500	50	1140	5700			
100	780	3900	25	1330	6650			

FR On request taper roller bearings to increase radial loads.
A richiesta cuscinetti a rulli conici per aumentare i carichi radiali.

Input shaft
albero in entrata

n ₁ [min ⁻¹]	FA [N]	FR [N]
1400	400	2000
900	440	2200
600	440	2200

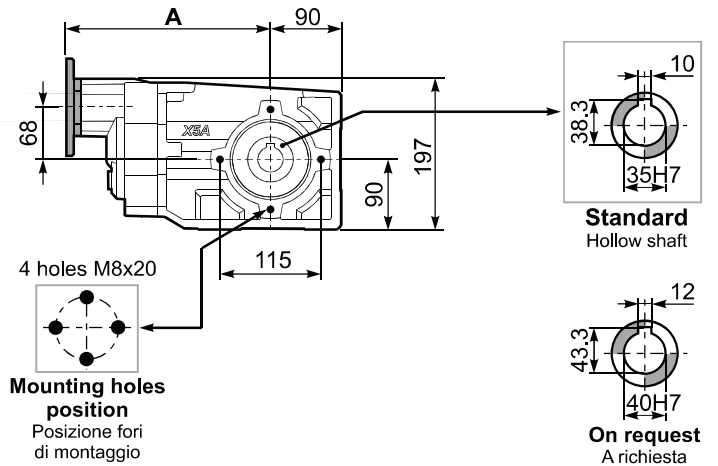
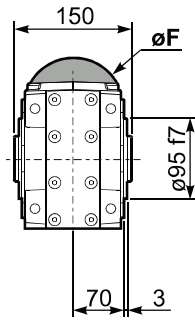
***Strong axial loads in the DX direction are not allowed.**
Non sono consentiti forti carichi assiali con direzione DX

tab. 2

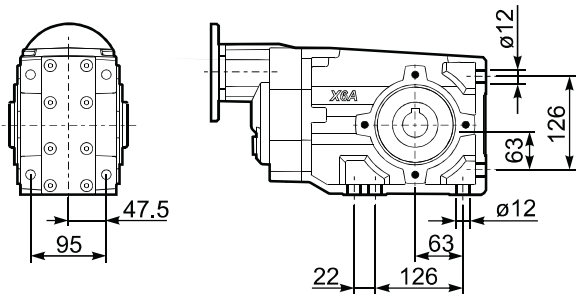
PX63AC... Basic Gearbox
Riduttore base

Gearbox weight
peso riduttore **15.98 kg**

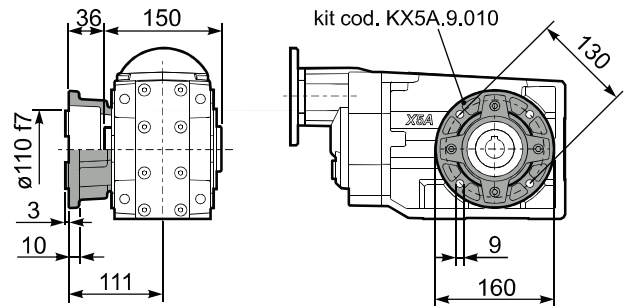
M. flanges	Kit code	øF	A
63B5	K063.4.041	140	265
71B5	K063.4.042	160	263
80/90B5	K063.4.043	200	265
71B14	K063.4.047	105	263
80B14	K063.4.046	120	264
90B14	K063.4.041	140	265



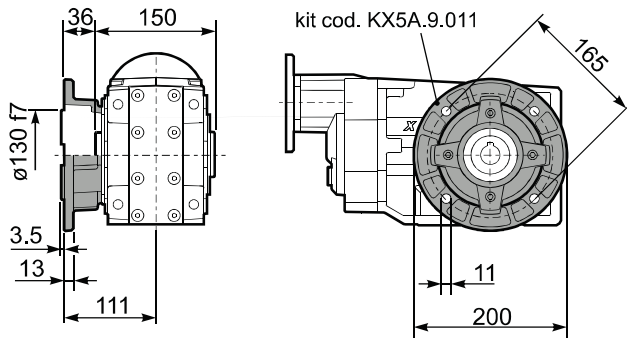
PX63A-N.. Feet
Piedini



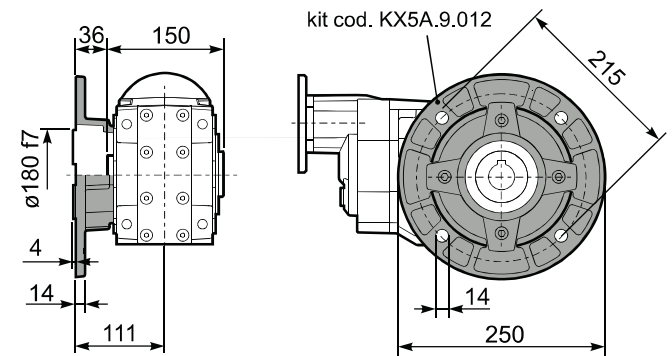
PX63A-F2.. Output flange
Flangia uscita



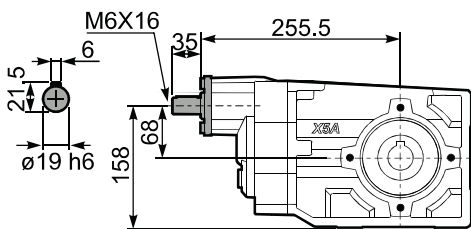
PX63A-F3.. Output flange
Flangia uscita



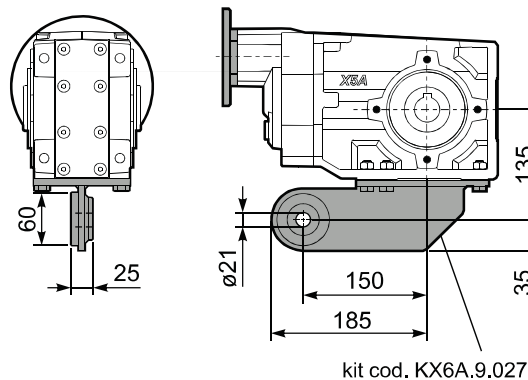
PX63A-F4.. Output flange
Flangia uscita



RX63A... Input shaft
Albero in entrata



PX63ABR.. Reaction Arm
Braccio di reazione



PX63A..A.. Single output shaft
Albero semplice in uscita

